

50 Years of Proven Protection.



Product Catalog 118



# We Just Turned 50... and Never Looked Better!

In 1974, Revco Industries brought a new level of personal protection to industrial markets. Under the Black Stallion® banner, Revco leveraged a keen focus on product innovation, dedication to quality, and a commitment to outstanding customer service, to build and grow a successful distributor network.

Now, 50 years later, Black Stallion® (we've adopted our flagship brand name as our own!) continues that track record of success. Black Stallion® leads the market in high-quality, innovation-driven, and value-rich gloves, FR garments, and other PPE. Our commitment to consistent quality, thoughtful product design, and best-practice supply processes ensures that we are the best solution for distributors in the welding, industrial, safety, oil & gas, mining, electrical utility, and construction markets.

For us, 50 years is not just a number. It is a testament to our durability. Not just the durability of our products but the durability of our relationships with our customers. And, it is our promise of a future of innovation, quality, and the best service in the industry. Service you can count on. Service you can trust. Every day.

## ***THE Most Trusted Brands for Welding PPE***

Look for these exclusive brands available only from Black Stallion®



Black Stallion® has been our flagship product line since the company started in 1974 as Revco Industries. The Black Stallion® brand is so well known and so trusted as a resource in the welding industry that we now simply call ourselves Black Stallion®.



Our BSX® line of welding gear takes the style, quality and innovation of Black Stallion® to an extreme level of design and performance. That is what BSX® stands for (in both words and actions) -- Black Stallion® Extreme. Eye-catching designs and bold colors are combined with enhanced comfort and dexterity elements for a full line of revolutionary gloves, garments, and accessories.



AngelFire® welding jackets and gloves are designed specifically to protect female welders. AngelFire® is not a smaller version of men's gear. It does not feature unisex sizing. It is an exclusive line of protective garments designed to comfortably fit a female welder. Black Stallion® is a pioneer in the development of PPE for women. Today, AngelFire® meets the unique needs of the ever growing contingent of female welding professionals.

## Introducing New Glove Categories MAX / PRO / CORE

We've re-categorized all of our gloves to make it easier for you to note key performance differences. Look for the MAX, PRO, and CORE LEVEL icons at the top of each glove page (pages 38-67):



THE VERY BEST IN QUALITY AND DESIGN; TOP-SHELF MATERIALS; ADVANCED FEATURES



PROFESSIONAL LEVEL PERFORMANCE; QUALITY MATERIALS; KEY FEATURES



COST-CONSCIOUS STANDARD & ECONOMY GRADE MATERIALS; FUNCTIONAL DESIGN

## Black Stallion® Value-Added Advantages

By partnering with us, you can leverage our unique value-added advantages to grow your business.

### Spirit of Innovation.

Product innovation is not just about being new or different. It's about designing products that solve your customers' problems. We create products that your customers will love. And buy.

### Marketing Ally.

We offer several programs designed to make selling our products easier and faster. We can supply you and your sales crews with marketing collateral, including catalogs, spec sheets, and other literature. We can collaborate on unique custom marketing programs, too.

### Digital & Electronic Ordering Solutions.

From fast and easy online ordering through our Distributor Portal System to Electronic Data Interchange (EDI) services, we make purchasing from us convenient for you.

### Inventory You Expect.

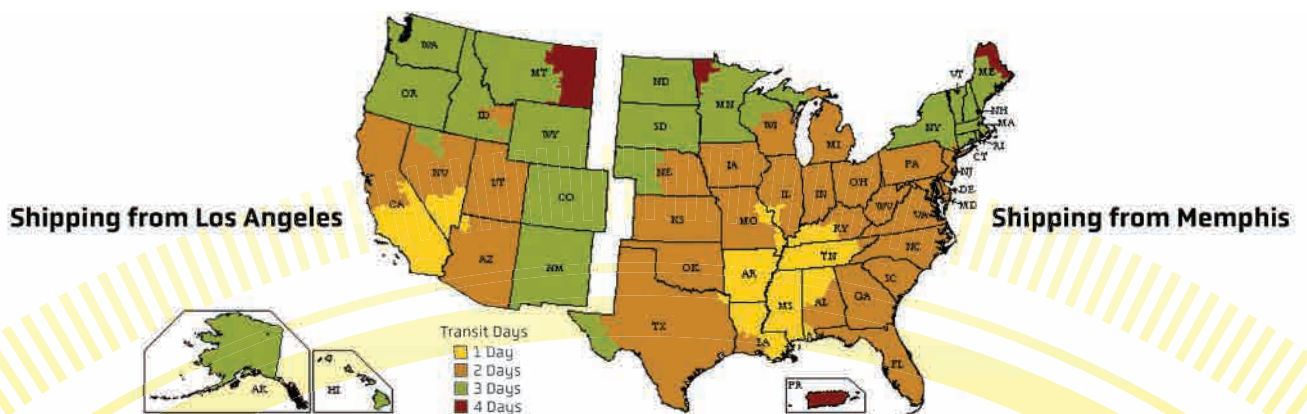
We are committed to maintaining inventory of our core welding and safety products. You can order with confidence, knowing the product you need is in one of our warehouses and ready to ship.

### Inside & Field Sales Support.

With an assigned service team, including inside Territory Managers and Customer Service Reps, with local expert support, you get an unsurpassed level of personalized professional service.

### Faster Delivery.

With dual warehouse and shipping facilities, and a commitment to maintaining inventory, we ship your order faster than other suppliers. You get the gear you need, when you need it.



# Table of Contents

## FR Garments

FR Cotton Welding Jackets ..... 6-11  
 FR Cotton Coveralls, Sleeves, More ... 12-13  
 FR Cotton Work Shirts ..... 14  
 FR Cotton Hoodies ..... 15

## AR/FR Garments

AR/FR T-Shirts & Henley ..... 17-18  
 AR/FR Welding Jacket ..... 18  
 AR/FR Work Shirts ..... 19-20  
 AR/FR Outerwear ..... 21  
 AR/FR Jeans & Pants ..... 22-23  
 AR/FR Coveralls ..... 24-25

## Hybrid Welding Garments ..... 27-29

## Leather Welding Garments ..... 31-36

## Welding Gloves

Stick Welding Gloves ..... 38-42  
 MIG Welding Gloves ..... 43-45  
 TIG Welding Gloves ..... 46-48

## More Gloves

Mechanics Gloves ..... 50-55  
 Drivers Gloves ..... 56-63  
 Coated Gloves ..... 64-67  
 Leather Palm Work Gloves ..... 68

## Winter Gloves ..... 70-73

## Welding Back Pads ..... 74

## Welding Helmet Accessories ..... 75

## Welding Headwear ..... 76-77

## Welding Accessories ..... 78-79

## Welding Curtains & Screens ..... 81-83

## Welding Blankets ..... 84-85

## Welding Bags & Backpacks ..... 86

## Safety Accessories ..... 87

## Cut-Resistant Sleeves ..... 88

## Hi-Vis Safety Jacket & Vests ..... 89

## FR Industrial Umbrellas ..... 90-91

## High Temperature Protection ..... 93-95

## Types of Animal Leather ..... 96

## Size Charts ..... 97

## Index ..... 98-99

## Black Stallion® is a Proud Member of...

### Welding & Gas Supplies Distributors :



### Industrial, Construction, & Safety Supplies Distributors:





# FR GARMENTS

FR Cotton Welding Jackets .....	6-11
FR Cotton Coveralls, Sleeves, More ....	12-13
FR Cotton Work Shirts .....	14
FR Cotton Hoodies .....	15

# FR COTTON WELDING JACKETS

BSX® Welding Jackets



## BSX® Contoured FR Cotton Welding Jacket

Reaching a new level in innovation, the BSX® Welding Jacket utilizes a modern design to create a better fitting, better looking, and more comfortable protective garment. 9 oz. flame-resistant cotton with contrasting flame graphics and piping. Extended 32" length front coverage.

<b>BX9C</b>	S-5XL	Black
<b>BXRB9C</b>	S-5XL	Royal Blue
<b>B9C</b>	S-5XL	Black (no flame graphics)
<b>BXTN9C</b>	S-5XL	Tan



**ALWAYS INNOVATING.  
ALWAYS PROTECTING.**

Our BSX® line of welding gear takes the style, quality, and innovation of Black Stallion® to the extreme. That is what BSX® stands for -- Black Stallion® Extreme.



**BXRB9C**



**B9C**



**BXTN9C**

**Flame-Resistant Cotton** (9 oz. or 12 oz.) is recommended for light to moderate welding applications, including most MIG and TIG welding. For welding that involves more intense sparks and heat generation (flux core, stick welding, etc.), leather is the recommended protective material. Flame-resistant garments may not perform properly if soiled or tattered. Keep properly cleaned to maintain flame-resistant properties. Follow care labels attached to garment.

**AngelFire® Women's FR Cotton Welding Jacket**

With a tailored fit designed specifically for women welders, the JF1015-NB Women's FR Cotton Welding Jacket offers flame-resistant protection for light welding applications. 29" length.

**JF1015-NB** XS-XL Navy/Black



**ANGELFIRE®**

AngelFire® is a collection of welding garments & gloves created to comfortably fit a female welder. It is designed, cut, & fitted specifically for women. And, it is only available at Black Stallion®!

**MORE BSX® & ANGELFIRE® WELDING GEAR**



**BSX® Cape Sleeves & Bib**  
See page 13



**BSX® FR Cotton Sleeves**  
See page 13



**AngelFire® Hybrid Welding Jacket**  
See page 27



**BSX® Hybrid Welding Jackets**  
See pages 27 & 28



**BSX® Leather Welding Jacket**  
See page 31



**BSX® Stick Welding Gloves**  
See page 38



**AngelFire® Stick Welding Gloves**  
See page 39



**AngelFire® TIG Welding Gloves**  
See page 46

# FR COTTON WELDING JACKETS

Black Stallion® Welding Jackets



6 convenient front snaps



Standup welder's collar



Easy ID FR patch



Scribe pocket



Inside pocket

## FR Cotton Welding Jacket

With more features and superior quality, our 9 oz. FR cotton welding jacket provides better protection for light welding applications. Tested to maintain protection through 50 home washings. 30" length.

<b>F9-30C</b>	S-6XL	Green
<b>F09-30C</b>	S-5XL	Safety Orange
<b>FL9-30C</b>	S-5XL	Safety Lime
<b>FN9-30C</b>	S-5XL	Navy
<b>FR9-30C</b>	S-5XL	Red
<b>FBK9-30C</b>	S-5XL	Black

Also Available:

<b>F9-36C</b>	S-5XL	Green (36" length)
<b>F9-42C</b>	S-4XL	Green (42" length)
<b>F9-50C</b>	S-4XL	Green (50" length)
<b>FN9-42C</b>	S-4XL	Navy (42" length)
<b>F2-30C</b>	S-5XL	Green (12 oz.; 30" length)
<b>F2-36C</b>	S-4XL	Green (12 oz.; 36" length)
<b>FB2-30C</b>	S-4XL	Brown (12 oz.; 30" length)



Wrist snaps

F9-30C



Leather reinforcements on all snaps



### FR COTTON

Black Stallion® FR Cotton fabric conforms to ASTM D6413 flame resistance & washable test methods. In order to meet ASTM D6413, a sample of fabric must self-extinguish with less than 2 second after flame and less than 6" char length. Applies to an initial sample and after 25 commercial wash cycles (50 home washings).



F09-30C

FL9-30C

FN9-30C

FR9-30C

FBK9-30C



**Stretch-Back FR Cotton Welding Jacket**

All the protection of our standard welding jacket, with the added comfort of a flame-resistant cotton stretch knit back panel. The stretch knit panel provides cooling breathability and stretch, while maintaining flame resistance (ASTM D6413). Tested to maintain protection through 50 home washings. 32" length.

**JF1625-NG** S-4XL Navy with Gray Stretch Panel

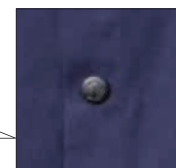


Leather reinforcements on all front snaps

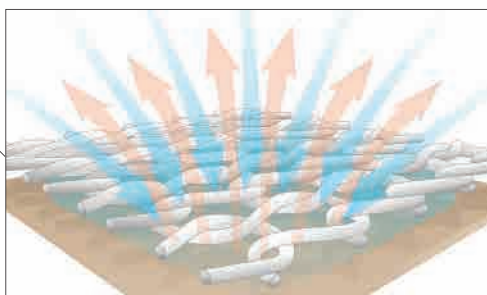


Scribe pocket holds welding pencils, soapstone, & paint markers

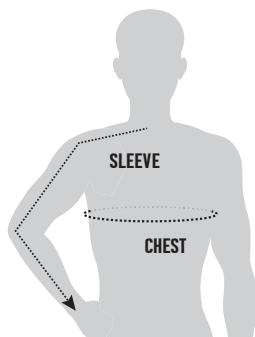
Inside pocket keeps small items secure



6 powder-coated stainless steel front snaps & wrist snaps



7 oz. FR cotton knit back panel allows more airflow for cooling breathable comfort and stretches for easy motion



**Welding Jacket Sizing**

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your welding jacket size in the table below.

Men's FR Cotton Welding Jacket Size Chart								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	33" - 37"	37" - 41"	41" - 45"	45" - 49"	49" - 53"	53" - 57"	57" - 61"	61" - 65"
Sleeve	33"	34"	34"	36"	36"	37"	37"	38"

**Flame-Resistant Cotton** (9 oz. or 12 oz.) is recommended for light to moderate welding applications, including most MIG and TIG welding. For welding that involves more intense sparks and heat generation (flux core, stick welding, etc.), leather is the recommended protective material. Flame-resistant garments may not perform properly if soiled or tattered. Keep properly cleaned to maintain flame-resistant properties. Follow care labels attached to garment.

# FR COTTON WELDING JACKETS

Enhanced Visibility Welding Jackets



JF1012-OR

## Safety Welding Jacket with FR Reflective Tape

9 oz. flame-resistant cotton with 2" FR silver reflective tape is designed for light welding applications where enhanced visibility is critical (construction, traffic zones, etc.). 30" length.

**JF1012-OR** S-5XL Safety Orange

**JF1012-LM** S-5XL Safety Lime



JF1012-LM



JF1010-OR

JF1010-LM



### 6 SNAPS ARE BETTER THAN 4!

ALL of our welding jackets feature 6 powder-coated stainless steel front snaps for more protection, with less gapping. Others use as few as 4 snaps, leaving wide gaps for sparks to enter.

## Safety Welding Jacket with FR Triple Trim Tape

- 9 oz. flame-resistant cotton
- FR triple trim reflective tape
- Standup welder's collar helps protect neck
- Inside pocket; left sleeve scribe pocket
- 6 powder-coated steel front snaps
- Wrist snaps

**JF1010-OR** S-5XL Safety Orange

**JF1010-LM** S-5XL Safety Lime

## Hi-Vis Class 3 FR Cotton Jacket

Hi-Vis yellow 9 oz. FR-treated cotton provides protection from heat and sparks and is ANSI/ISEA 107-2020 certified [Type R Class 3]. NFPA 70E compliant; ATPV 8.2 cal/cm<sup>2</sup> (PPE Cat 2). Meets or exceeds the minimum materials requirements in ASTM F1506 for flame resistance.

**JF1117-HY** S-4XL Hi-Vis Yellow



Back access slot for fall harness D-ring (D-ring shown is not included)

"X" reflective pattern on back



Standup welder's collar

FR reflective tape

Scribe pocket

ANSI 107-2020 Type R, Class 3

Stitched with FR para-aramid threads

32" extended front length

Wrist snaps

Concealed front snaps

Inside pocket

## Hi-Vis Class 2 FR Cotton Vest

- 9 oz. FR-treated 100% cotton
- FR silver reflective tape
- 7 exterior pockets hold lots of small tools & gear
- Mic tabs provide easy access to remote microphone
- Back access slot for fall harness D-ring
- Concealed snap fasteners for quick on & off
- Stitched with FR para-aramid threads
- Meets ANSI/ISEA 107-2015 Type R Class 2 compliant
- NFPA 70E compliant; ATPV 8.2 cal/cm<sup>2</sup> (PPE Category 2)
- ASTM F1506 compliant

**VF1110-HY** S-4XL Hi-Vis Yellow



# FR COTTON COVERALLS, SLEEVES, & MORE



## Flame-Resistant Cotton Coveralls

- 9 oz. flame-resistant cotton
- Roomy enough to fit over clothing
- Covered snap closure
- Blank name badge for identification
- Inside adjustable fit waistband
- Pass-through side pockets
- 2 rear pockets

<b>F9-32CA/PT</b>	S-5XL	Green
<b>FN9-32CA/PT</b>	S-5XL	Navy
<b>F09-32CA/PT</b>	S-5XL	Orange
<b>FN9-32CA/PT/RTT</b>	S-5XL	Navy with Reflective

See page 25 for Coverall Size Chart



**FR COTTON**

Black Stallion® FR Cotton fabric conforms to ASTM D6413 flame resistance and washable test methods. In order to meet ASTM D6413, a sample of fabric must self-extinguish with less than 2 second after flame and less than 6" char length. Applies to an initial sample & after 25 commercial wash cycles (50 home washings).



## Flame-Resistant Cotton Cape Sleeves & Bibs

- 9 oz. flame-resistant cotton
- Snap front & wrists on sleeves
- Scribe pocket on sleeve
- Bibs include adjustable waist strap

<b>F9-21CS</b>	S-5XL	Green Cape Sleeves
<b>F9-20B</b>	20" Length	Green Bib
<b>F9-24B</b>	24" Length	Green Bib

Also Available:

<b>F2-21CS</b>	S-4XL	12 oz. Green Cape Sleeves
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## Flame-Resistant Cotton Work Pants

- 9 oz. flame-resistant cotton
- Industrial belt loops
- Side seam front pockets & rear patch pockets
- Available in waist sizes 30-48; even sizes only; (F9-34P 32-48; F09-32P 32-50)

<b>F9-32P</b>	32" inseam	Green
<b>F9-34P</b>	34" inseam	Green
<b>F09-32P</b>	32" inseam	Orange



## FR Cotton Hood

- 9 oz. flame-resistant cotton
- Full drape
- Hook & loop fastener

<b>F9-HOOD</b>	One Size	Green
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**FR Cotton Sleeves**

- 9 oz. flame-resistant cotton
- Elastic wrists & biceps
- Sold by the pair

<b>F9-18S</b>	18" Length	Green
<b>F9-23S</b>	23" Length	Green

Also Available:

<b>F2-18S</b>	12 oz.; 18" Length	Green
<b>F2-23S</b>	12 oz.; 23" Length	Green



F9-18S

**FR Cotton Sleeves with Snap Wrist**

- 9 oz. flame-resistant cotton
- Elastic bicep band
- Snaps on wrist
- Sold by the pair

<b>F9-118S</b>	18" Length	Green
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**FR Cotton Sleeves with Elastic Cuffs**

- 9 oz. flame-resistant cotton
- Elastic bands on wrists & biceps
- Sold by the pair

<b>F9-218S</b>	18" Length	Green
<b>F9-223S</b>	23" Length	Green



F9-218S

**FR Cotton Bib Apron**

- 9 oz. flame-resistant cotton
- Shoulder & waist harness straps

<b>F9-36A</b>	36" Length	Green
<b>F9-42A</b>	42" Length	Green



F9-36A



BX9-19S-BK



BX9-19S-RB

**BSX® FR Cotton Sleeves**

- 19" 9 oz. flame-resistant cotton sleeves
- Wide upper arm elastic cuffs
- Comfortable ribbed knit wrist cuffs
- Reinforcement layer for durability
- Sold by the pair

<b>BX9-19S-BK</b>	Black with Red Flame Graphics
<b>BX9-19S-RB</b>	Black with Royal Blue



BX21CS



BX21B

**BSX® Advanced FR Cotton Cape Sleeves & Bib**

- 9 oz. flame-resistant cotton
- Standup welder's collar
- Snap front & wrists on sleeves
- NoGap™ bib dock
- Extended 21" double-layer bib
- Cape sleeves & bib sold separately

<b>BX21CS</b>	S-5XL	Cape Sleeves
<b>BX21B</b>	21" Length	Bib





FS9-PGY

**Flame-Resistant Cotton Work Shirt**

Classic and comfortable styling in a 7 oz. flame-resistant treated cotton. Generously cut for a comfortable and relaxed fit. Tested to maintain FR protection through 50 home washings (ASTM D6413 test method).

<b>FS7-KHK</b>	S-5XL	Khaki
<b>FS8-DNM</b>	S-5XL	Denim (8oz.)
<b>FS9-PGY</b>	S-5XL	Gray Plaid

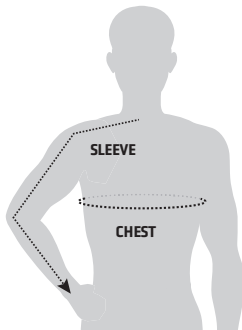


FS7-KHK

FS8-DNM

**Work Shirt Sizing**

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your work shirt size in the table below.



Men's Work Shirt Size Chart								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	33"-37"	37"-41"	41"-45"	45"-49"	49"-53"	53"-57"	57"-61"	61"-65"
Sleeve	33"	34"	34"	36"	36"	37"	37"	38"



**12 oz. Flame-Resistant Cotton Full-Zip Hooded Sweatshirt**

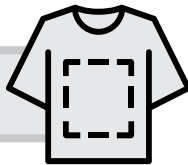
Provides warmth and FR protection for a variety of industrial and welding applications. The removable hood is a must for job site safety. Comfortable FR treated cotton.\*

<b>JF1331-BK</b>	M-4XL	Black
<b>JF1332-LM</b>	M-4XL	Safety Lime with 2" FR Reflective Tape
<b>JF1332-OR</b>	M-4XL	Safety Orange with 2" FR Reflective Tape



\*For welders, the FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the Hooded Sweatshirt for maximum protection when welding.

**CUSTOM LOGO SERVICES**



- WORK SHIRTS • GLOVES • T-SHIRTS**
- COVERALLS • WELDING BEANIES • WELDING JACKETS**
- HOODIES • BAGS • SAFETY VESTS**

Promote your business, your customer's business, or both with our custom logo service. We make adding your logo or other graphic to our gloves and garments fast, easy, & affordable.

Call today for pricing and details.





# AR/FR GARMENTS

AR/FR T-Shirts & Henley .....	17-18
AR/FR Welding Jacket .....	18
AR/FR Work Shirts .....	19-20
AR/FR Outerwear .....	21
AR/FR Jeans & Pants .....	22-23
AR/FR Coveralls .....	24-25



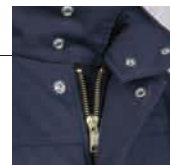
## AR/FR Canvas Duck Insulated Bomber Jacket

For superior protection from inclement weather and job site arc flash and flash fire hazards, put on the JF5000-NV AR/FR Canvas Duck Insulated Bomber Jacket. The 10 oz. cotton/nylon canvas duck shell, 11 oz. modacrylic insulation, and quilted cotton lining offer water-repellent protection, with enhanced warmth and comfort. NFPA 2112; NFPA 70E, ATPV 35 cal/cm<sup>2</sup> (PPE CAT 3).

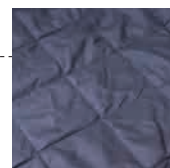
**JF5000-NV** M-4XL Navy



Removable hood



FR taped front zipper with protective flap & snaps



Quilted cotton liner with modacrylic insulation



Inside pockets keep small items dry & secure



Knit storm cuffs with hemmed sleeve ends

## 12 oz. AR/FR Cotton Full-Zip Hooded Sweatshirt

- 12 oz. AR/FR cotton knit fleece\*
- Snap-on removable hood with self-fabric drawstrings
- Convenient left sleeve pocket holds small items
- Covered flaps on front pockets & zipper
- Rib knit cuff & waistband for snug fit
- UL certified; NFPA 2112 certified
- NFPA 70E compliant; PPE Category 2

**JF3530-NV** M-4XL Navy



\*For welders, the AR/FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the JF3530-NV for maximum protection when welding.

# AR/FR T-SHIRTS & HENLEY

NFPA 2112 & NFPA 70E Compliant LS T-Shirts & Henley

Comfortable tagless neck



Easy ID FR patch  
Scribe pocket

7 oz. AR/FR cotton

Stitched with FR aramid threads

TF2510-GY

## 7 oz. AR/FR Cotton Knit Long-Sleeve T-Shirt

Designed for workers who may be exposed to potential flash fire & arc flash hazards typically associated with Oil & Gas, Utility, Construction, and Industrial applications. Layer under protective outerwear to increase protection. Tested to both NFPA 2112 and NFPA 70E standards. Maintains protection through 100 home washings (50 commercial laundry cycles).

<b>TF2510-GY</b>	S-4XL	Gray
<b>TF2510-NV</b>	S-4XL	Navy
<b>TF2510-OR</b>	S-4XL	Safety Orange
<b>TF2510-LM</b>	S-4XL	Safety Lime
<b>TF2511-LM</b>	S-4XL	Lime with Reflective Tape
<b>TF2511-OR</b>	S-4XL	Orange with Reflective Tape



TF2510-NV

TF2510-OR

TF2510-LM



TF2511-LM

TF2511-OR

Available with 2" FR reflective heat transfer tape

Drop down "X" reflective pattern indicates when wearer's back is turned

## 7 oz. AR/FR Cotton Knit Long-Sleeve Henley

- 7 oz. AR/FR cotton jersey knit
- Premium heat-resistant urea buttons
- ASTM F1506, NFPA 2112 certified
- NFPA 70E certified, ATPV 12 cal/cm<sup>2</sup> (PPE CAT 2)
- Stitched with durable FR aramid threads
- Tested to retain protection through 100 washes

**TF2520-NG** S-4XL Navy/Gray





**7 oz. Hi-Vis Class 3 AR/FR Cotton Knit Long-Sleeve T-Shirt**

Hi-Vis yellow 100% cotton knit provides both flash fire (NFPA 2112) and arc flash (NFPA 70E) hazard protection and is ANSI/ISEA 107-2020 certified (Type R Class 3). Segmented FR heat transfer tape is more flexible than traditional sewn-on tape, providing extra comfort and movement, while still meeting the ANSI requirements for reflective surface area. The black fabric on the front torso helps to hide daily dirt and grime. Appropriate applications include Road & Survey Crews, Utility Workers, Railway & Metro Workers, Emergency Services, Construction, and others.

**TF3030-HB** 5-4XL



BACK



Segmented FR heat seal tape

Easy ID FR patch & standards badge

7 oz. AR/FR cotton knit

ANSI 107-2020 Type R, Class 3

Black bottom (front) helps hide dirt

**9 oz. AR/FR Cotton Deluxe Welding Jacket**

- Durable 9 oz. AR/FR cotton
- UL certified; NFPA 2112 certified
- NFPA 70E compliant; ATPV 10 cal/cm<sup>2</sup> (PPE Cat 2)
- Stitched with FR para-aramid threads
- Scribe pocket on left sleeve; inside pocket
- 32" length for extended torso protection

**JF2220-GY** 5-4XL Gray



# AR/FR COTTON WORK SHIRTS

NFPA 2112 & NFPA 70E Compliant Work Shirts



WF2110-ST

## 7 oz. AR/FR Cotton Work Shirt

Black Stallion® FR-treated cotton (100 washes) meets NFPA 2112 standards for flash fire protection and NFPA 70E standards for arc flash hazard protection. Tested to retain flame resistance through 100 home washings. Meets OSHA 1910.269 and 1910.132.

<b>WF2110-ST</b>	S-4XL	Stone Khaki
<b>WF2110-GY</b>	S-4XL	Gray
<b>WF2110-NV</b>	S-5XL	Navy
<b>WF2112-ST</b>	S-4XL	Stone Khaki with 2" FR Reflective Tape
<b>WF4010-ST</b>	S-4XL	Stone Khaki 88/12 Cotton/Nylon Blend



WF2110-GY



WF2110-NV



WF2112-ST



WF4010-ST



### PVA Cooling Towel

- Super-absorbent PVA cooling technology
- Relieves effects of heat stress
- Provides cooling feeling as it evaporates
- Soak 3-5 minutes in cool water for up to 4 hours of cooling
- Reactivate several times, simply rewet
- Embossed honeycomb overlay helps towel absorb & retain water
- Included container can be used to store & transport to job site
- 29" x 12"
- Sold in quantities of 6 (6-unit inner box; 24-unit carton)

**AH7055-BL Blue**





## 7 oz. AR/FR Cotton Work Shirt with Pearl Snaps

Our best-selling plaid AR/FR cotton work shirts now come with pearl front, wrist, and pocket snaps. Black Stallion® FR-treated cotton (100 washes) meets NFPA 2112 standards for flash fire protection and NFPA 70E standards for arc flash hazard protection. Tested to retain flame resistance through 100 home washings. Meets OSHA 1910.269 and 1910.132.

<b>WF2110-PB</b>	S-5XL	Blue Plaid
<b>WF2110-PR</b>	S-5XL	Red Plaid
<b>WF2110-PK</b>	S-5XL	



Shatter-proof melamine collar button

Classic collar (no snaps)



Pearl snaps on front placket

Easy ID FR patch & standards badge

Chest pockets with flaps & pearl snaps



Stitched with FR aramid threads

WF2110-PB



2-snap barrel cuffs

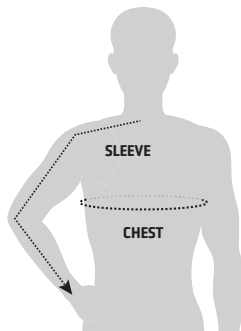


WF2110-PR

WF2110-PK

### Work Shirt Sizing

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your work shirt size in the table below.



Men's Work Shirt Size Chart								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	33"-37"	37"-41"	41"-45"	45"-49"	49"-53"	53"-57"	57"-61"	61"-65"
Sleeve	33"	34"	34"	36"	36"	37"	37"	38"



# AR/FR JEANS & PANTS

NFPA 2112 & NFPA 70E Compliant Jeans



Brass button waist-band closure



High quality brass zipper with Nomex®/aramid zipper tape

Relaxed fit; 5-pocket jean design



## 10.5 oz. FR Stretch Denim Jeans

Work pants have to work hard (and protect hard). But they don't have to feel (or look) like work pants, do they? Our FD10 AR/FR Relaxed-Fit Stretch Denim Jeans have all the NFPA 2112 and NFPA 70E certified protection needed to get the job done safely. But, with lighter weight 10.5 oz. stretch denim, these pants have the right amount of flex to bend and move. NFPA 2112; NFPA 70E, ATPV 15 cal/cm<sup>2</sup> (PPE Cat 2). Meets OSHA 1910.269 and 1910.132. Available in 30-48 waist (even sizes) with 30", 32", and 34" inseams.

<b>FD10-30P</b>	30" Inseam	Medium Wash
<b>FD10-32P</b>	32" Inseam	Medium Wash
<b>FD10-34P</b>	34" Inseam	Medium Wash



Stitched with rugged FR aramid threads

10.5 oz. 99% cotton / 1% spandex AR/FR denim



## 14 oz. AR/FR Denim Jeans

- 14 oz. AR/FR cotton denim
- Stitched with durable FR para-aramid threads
- Relaxed fit with 5-pocket jean design
- Meets OSHA 1910.269 and 1910.132
- Available in waist sizes 32"-48" (even sizes)

<b>FD14-30P</b>	30" Inseam	Dark Wash
<b>FD14-32P</b>	32" Inseam	Dark Wash
<b>FD14-34P</b>	34" Inseam	Dark Wash
<b>FD14-36P</b>	36" Inseam	Dark Wash



## BLACK STALLION® AR/FR GARMENTS

Black Stallion® AR/FR Garments meet the materials requirements of ASTM F1506 and provide both flash fire and arc flash hazard protection. Our AR/FR garments conform to both NFPA 2112 and NFPA 70E standards and are tested to maintain protection through 100 home washings. Our AR/FR fabrics include 100% treated cotton, denim, 88/12, and other blends.



## 10 oz. AR/FR Stretch Canvas Utility Pant

Loaded with features that are engineered to get the job done, our NEW AR/FR Stretch Canvas Utility Pant offers durable comfort and mobility. Relaxed through the seat and thigh with a wide leg opening for your favorite work boots. Meets NFPA 70E, NFPA 2112, and ASTM F1506 performance requirements. Available in 30-48 waist (even sizes) with 30", 32", and 34" inseams.

<b>PF5530-KH</b>	30" Inseam	Khaki
<b>PF5532-KH</b>	32" Inseam	Khaki
<b>PF5534-KH</b>	34" Inseam	Khaki
<b>PF5530-CG</b>	30" Inseam	Charcoal Gray
<b>PF5532-CG</b>	32" Inseam	Charcoal Gray
<b>PF5534-CG</b>	34" Inseam	Charcoal Gray



AR/FR cotton blend provides both flash fire & arc flash hazard protection



CHARCOAL GRAY



Flat hammer loop for tools



Double cell phone pocket on right thigh



KHAKI



Knee darts offer comfort while bending, crawling, or stooping



# AR/FR COVERALLS

NFPA 2112 & NFPA 70E Complaint 7 oz. Coveralls



## 7 oz. AR/FR Cotton Coveralls

- Lightweight 7 oz. AR/FR treated cotton
- Elastic waistband
- Left chest pocket with pencil slot
- Hip pockets & pass-through pockets
- 2-way FR zipper with flap that snaps closed
- UL certified; NFPA 2112 certified
- NFPA 70E certified; ATPV 8.7 cal/cm<sup>2</sup> (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30.5" inseam for all sizes
- Also available with 2" FR silver reflective tape on shoulders, arms, legs

<b>CF2117-ST</b>	S-5XL	Stone Khaki
<b>CF2117-NV</b>	S-5XL	Navy
<b>CF2117-GY</b>	S-5XL	Gray
<b>CF2117-OR</b>	S-5XL	Safety Orange
<b>CF2118-ST</b>	S-5XL	Stone Khaki with FR Tape
<b>CF2118-NV</b>	S-5XL	Navy with FR Tape
<b>CF2118-GY</b>	S-5XL	Gray with FR Tape
<b>CF2118-OR</b>	S-5XL	Orange with FR Tape



## 7 oz. 88/12 AR/FR Coveralls

- Durable 7 oz. 88/12 AR/FR blend
- Elastic waist & action back
- 2-way FR zipper closure
- Left chest pocket with pencil slot
- Hip pockets and pass-through pockets
- NFPA 2112 certified, UL certified
- NFPA 70E; ATPV 9.3 cal/cm<sup>2</sup> (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30.5" inseam for all sizes

<b>CF4017-ST</b>	S-5XL	Stone Khaki
<b>CF4017-NV</b>	S-5XL	Navy
<b>CF4017-GY</b>	S-5XL	Gray



## Black Stallion® 88/12 AR/FR Fabric

88/12 is a chemically-treated blend of 88% cotton & 12% nylon. The addition of nylon woven tightly on the inside of the FR cotton fabric makes the garment much more durable and comfortable.



## 9 oz. AR/FR Cotton Deluxe Coveralls

- Durable AR/FR treated cotton
- Adjustable elastic waistband for a better fit
- Chest pockets with protective flaps & pencil slots
- Gusseted underarms provide greater freedom of movement
- Large hip pockets with coin catch
- 2-way FR zipper with flap that snaps closed
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 10 cal/cm<sup>2</sup> (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- Also available with 2" FR silver reflective tape on wrists and ankles, around torso, over shoulders, and across back

<b>CF2215-ST</b>	S-5XL	Stone Khaki
<b>CF2215-NV</b>	S-5XL	Navy
<b>CF2216-ST</b>	S-5XL	Stone with 2" FR Reflective Tape
<b>CF2216-NV</b>	S-5XL	Navy with 2" FR Reflective Tape



CF2215-ST

CF2215-NV

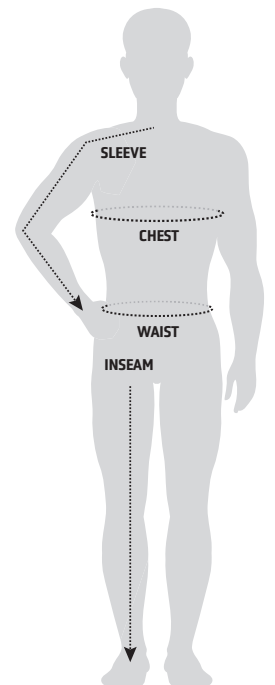
## BLACK STALLION® AR/FR GARMENTS

Black Stallion® AR/FR Garments meet the materials requirements of ASTM F1506 and provide both flash fire and arc flash hazard protection. Our AR/FR garments conform to both NFPA 2112 and NFPA 70E standards and are tested to maintain protection through 100 home washings. Our AR/FR fabrics include 100% treated cotton, denim, 88/12, and other blends.



### COVERALL SIZE CHART -- Use for All Coveralls on Pages 12, 24, & 25

7 oz. Coverall Sizes								
CF2117, CF2118, CF4017	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Chest Size (suit coat size)</b>	34/36	38/40	42/44	46/48	50/52	54/56	58/60	62/64
<b>Chest Measurement</b>	44.5	48.5	52.5	56.5	60.5	64.5	68.5	72.5
<b>Waist</b>	39	42	45	49	54	58	62	66
<b>Inseam</b>	30.5	30.5	30.5	30.5	30.5	30.5	30.5	30.5
<b>Torso</b>	38	38	40	40	42	42	44	44
<b>Sleeve Length</b>	32	33	34	35	36	36.5	37	37
9 oz. Coverall Sizes								
CF2215, CF2216, F9-32CA/PT, FN9-32CA/PT, F09-32CA/PT, FN9-32CA/PT/RTT	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Chest Size (suit coat size)</b>	36/38	40/42	44/46	48/50	52/54	56/58	60/62	64/66
<b>Chest Measurement</b>	44	48	52	56	60	64	68	72
<b>Waist</b>	42	45	48	51	54	57	60	63
<b>Inseam</b>	30	30	32	32	34	34	34	35
<b>Torso</b>	38	38	40	40	42	42	42	44
<b>Sleeve Length</b>	34.5	34.5	35.5	35.5	37.5	38.5	40.5	42.5





# HYBRID WELDING JACKETS

## BSX® FR Cotton & Split Cowhide Hybrid Welding Jacket

9 oz. FR cotton chest, shoulders, and back offer lightweight protection, while the split cowhide sleeves and lower torso "spark panel" provide more aggressive heat & spark protection. Unique back ventilation flap allows cooler air to replace hot air.

**JH1016-NB** S-5XL Navy/Black



## AngelFire® Women's Hybrid Welding Jacket

- Tailored fit designed specifically for women welders
- Durable split cowhide sleeves, shoulders, chest, torso
- Lightweight FR cotton midsection, underarms, & collar
- Cowhide "spark panel" provides additional torso heat & spark protection
- 3-position waist adjustment strap for a custom fit
- Stand-up welders collar helps protect neck
- Convenient scribe pockets on both sleeves
- Inside pocket holds phone & small items

**JH1515-NB** XS-XL Navy/Black



## BSX® Hybrid Cowhide & FR Cotton Sleeves

- Cowhide forearm
- 9 oz. FR cotton upper arm
- 22" length
- Wide upper arm elastic & elastic wrist cuff
- Sold by the pair

**BX-22C** Black with Navy Blue



# HYBRID WELDING JACKETS

Pigskin Hybrid Welding Jackets & Sleeves



## BSX® FR Cotton & Grain Pigskin Hybrid Welding Jacket

The BSX® Hybrid Welding Jacket offers the ideal combination of durable protection and cool comfort. Premium grain pigskin leather sleeves, with 9 oz. flame-resistant cotton body. Extended 32" front coverage.

**BXR9C/PS** S-5XL Royal Blue



## FR Cotton & Grain Pigskin Hybrid Welding Jacket

- Resilient grain pigskin sleeves
- 9 oz. flame-resistant cotton body
- Standup welder's collar
- Dual scribe pockets
- Snap front & wrists
- Inside pocket
- 30" length

**FRB9-30C/PS** S-4XL Royal Blue



## BSX® Hybrid Grain Pigskin & FR Cotton Sleeves

- Grain pigskin leather forearm
- 9 oz. FR cotton upper arm
- 19" length
- Wide upper arm elastic & elastic wrist cuff
- Sold by the pair

**BX-19P** Black with Royal Blue



## FR Cotton & Split Cowhide Hybrid Welding Jacket

With a Black Stallion® Hybrid Welding Jacket, you get the best of both worlds. Rugged split cowhide sleeves shield arms from sparks and spatter, while breathable flame-resistant cotton protects the torso. 30" length.

<b>FRB9-30C/BS</b>	S-5XL	Royal Blue
<b>F9-30C/BS</b>	S-5XL	Green
<b>F09-30C/BS</b>	S-4XL	Orange



## Safety FR Cotton & Split Cowhide Hybrid Welding Jacket

- Split cowhide sleeves
- 9 oz. flame-resistant cotton body
- Standup welder's collar
- 2" FR reflective tape
- "X" reflective pattern on back identifies when wearer's back is turned
- Back access for fall harness D-ring
- Dual scribe pockets
- Snap front & wrists
- 30" length

<b>JH1012-OR</b>	S-4XL	Safety Orange
<b>JH1012-LM</b>	S-4XL	Safety Lime





# LEATHER WELDING GARMENTS

## BSX® Contoured Grain Pigskin Welding Jacket



We combined the innovative design of our popular BSX welding jacket with the performance qualities of lightweight pigskin, to create a truly unique piece of protective apparel. Pigskin is 50% lighter than a traditional cowhide jacket but offers 100% of the protection.

**JL2035-BK** M-3XL



Lightweight durable grain pigskin

FR para-aramid stitching



Adjustable wrist snaps

Extended 32" front coverage

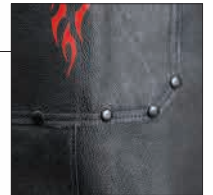
Standup welder's collar with corduroy lining

Satin-lined shoulders for easier on and off

Dual scribe pockets with rivet reinforcements



Waist strap with 2-position adjustment



Outside pocket with flap, snap closure, & rivet reinforcements

## DuraLite™ Premium Grain Pigskin Welding Jacket

- Lightweight grain pigskin; 50% the weight of cowhide
- Protective standup corduroy collar
- Satin-lined shoulders
- Front & wrist snaps with leather reinforcements
- Dual scribe pockets & inside pocket
- Gusseted underarms
- Adjustable waist straps
- Stitched with FR para-aramid threads
- 30" Length

**30PWC** S-3XL

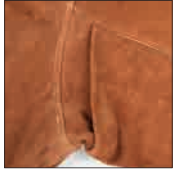


# LEATHER WELDING GARMENTS

## Cowhide Welding Jacket



Satin-lined shoulders



Gusseted underarms



Adjustable waist snaps



Reinforced front & wrist snaps

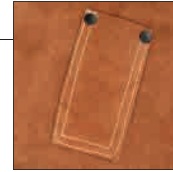


Corduroy collar

### Split Cowhide Welding Jacket

Our Split Cowhide Welding Jacket offers the right balance of performance and value. Cowhide is a tough, durable leather that performs well against sparks and spatter.

<b>30WC</b>	S-5XL	30" Length
<b>26WJ</b>	S-4XL	26" Length
<b>36WC</b>	S-4XL	36" Length

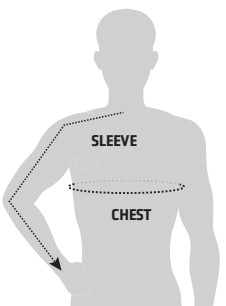


Dual scribe pockets

Outside pocket with flap

Para aramid stitching

30WC



### Leather Welding Jacket Sizing

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your jacket size in the table.

#### Men's Leather Welding Jacket Size Chart

SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Chest</b>	33" - 37"	37" - 41"	41" - 45"	45" - 49"	49" - 53"	53" - 57"	57" - 61"	61" - 65"
<b>Sleeve</b>	33"	34"	34"	36"	36"	37"	37"	38"





## Split Cowhide Cape Sleeves & Bibs

A lighter weight alternative to a leather welding jacket, cowhide cape sleeves offer natural protection where you need it most. Coordinating cowhide bib is available in three lengths.

<b>21CS</b>	S-4XL
<b>14WB</b>	14" Length Bib
<b>20WB</b>	20" Length Bib
<b>24WB</b>	24" Length Bib



20WB



21CS



220CS



18SLV



25SLV

### Split Cowhide Cape Sleeve & Bib Combo

- 21CS cape sleeves with split cowhide bib
- Bib includes waist strap
- Para aramid stitching

<b>214CS</b>	S-4XL	Cape Sleeves & 14" Bib Combo
<b>220CS</b>	S-4XL	Cape Sleeves & 20" Bib Combo

### Split Cowhide Sleeves

- Durable side split cowhide
- Adjustable straps
- Para aramid stitching
- Sold by the pair

<b>18SLV</b>	18" Length
<b>23SLV</b>	23" Length, Sling Strap
<b>25SLV</b>	25" Length, Sling Strap

# LEATHER WELDING GARMENTS

Cowhide Aprons & Leggings



36A

## Split Cowhide Apron

- Durable side split cowhide
- Adjustable straps
- Para-aramid stitching

<b>36A</b>	36" Length
<b>42A</b>	42" Length
<b>48A</b>	48" Length



## Split Cowhide Waist Apron

- Durable side split cowhide
- Adjustable straps
- Para-aramid stitching

<b>24WA</b>	24" Length
-------------	------------



75CL

92CL

## Split Cowhide Leggings

- Side split cowhide
- 15.5" Length
- Hook & loop fastener
- Internal support
- Para-aramid stitching

<b>92CL</b>	Metal Side Bar Support
<b>75CL</b>	Plastic Insert Support



48SL

## Split Cowhide Split-Leg Bib Apron

- Durable side split cowhide
- Adjustable straps
- Para-aramid stitching

<b>36SL</b>	36" Length
<b>42SL</b>	42" Length
<b>48SL</b>	48" Length



## Split Cowhide Split-Leg Apron

- Durable side split cowhide
- Adjustable straps
- Para-aramid stitching

<b>40WS</b>	40" Length
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## Color Block Split Cowhide Welding Jacket

Color-blocked black and royal blue split cowhide creates a modern and stylish twist to a traditional welding garment. 30" length.

**JL1030-BB** S-4XL Black/Royal Blue



Adjustable standup welder's collar



Satin-lined shoulders

Scribe pocket on the left sleeve

Reinforced snaps



Inside pocket



Gusseted underarms



Adjustable waist snaps



## Color Block Split Cowhide Cape Sleeves

- Rugged split cowhide leather
- Adjustable standup welder's collar
- Satin-lined shoulders
- Reinforced snaps
- Dual scribe pockets
- Snaps to attach to Color Block Split Cowhide Bib (AL1020-BL)

**JL1021-BB** S-4XL Black/Royal Blue



## Color Block Split Cowhide Bib

- Rugged split cowhide leather
- 20" length
- Snaps to attach to Color Block Leather Cape Sleeves (JL1021-BB)

**AL1020-BL** 20" Length Black/Royal Blue

# LEATHER WELDING GARMENTS

Rugged Split Cowhide Welding Jacket, Cape Sleeves, Bib



Standup welder's collar with 2 snap options



Gusseted underarms

FR para-aramid stitching



Adjustable waist straps

Wrist snaps



## CORE Split Cowhide Welding Jacket

Our CORE Split Cowhide Welding Jacket provides the protection, quality, and performance needed to get the job done, with the bottom-line value your customers demand.

**JL1550-TN S-4XL**

Dual scribe pockets with rivet reinforcements

Outside pocket with flap and snap closure

Rivet reinforcements on outside pocket corners



## CORE Split Cowhide Cape Sleeves

- Rugged split cowhide leather
- Standup welder's collar with 2 snap options
- Dual scribe pockets with rivet reinforcements
- Adjustable wrist snaps
- Stitched with FR para-aramid threads
- Attaches to Black Stallion® Bib (AL1520-TN)

**JL1525-TN S-4XL**



## CORE Split Cowhide Bib

- Rugged split cowhide leather
- 20" length
- Stitched with FR para-aramid threads
- Attaches to Black Stallion® Cape Sleeves (JL1525-TN)

**AL1520-TN 20"**



# WELDING GLOVES

Stick Welding Gloves .....	38-42
MIG Welding Gloves .....	43-45
TIG Welding Gloves .....	46-48



850

**Premium Grain Elkskin Stick Glove with Nomex® Lined Back**

Both the 850 and 750 are constructed of Black Stallion® elkskin leather -- extra-thick for superior heat, flame, and abrasion resistance. The Nomex® padded back offers extra flame-resistant protection.

<b>850</b>	S-2XL	Gold
<b>750</b>	S-XL	Pearl



750



**BSX® Extended Cuff Grain Pigskin Palm Stick Glove**

- Premium grain pigskin palm
- One-piece split cowhide back
- 15" length for added wrist & forearm protection
- Weltd seams in key stress areas
- Side padding from pinky to wrist
- Palm patch reinforcements
- Durable Dupont™ Kevlar® stitching

**GS3030-BK** S-2XL



**Premium Cowhide Stick Glove with Grain Pigskin Palm**

- Grain pigskin palm
- Split cowhide back
- Wool insert on back of hand extends through cuff
- Exclusive DragPatch® side padding
- Exclusive CushionCore® padded palm liner
- Durable Dupont™ Kevlar® stitching

**730** M-2XL

**Split Cowhide Stick Glove with FluxGuard™ Snaps**

The 580 Stick Glove includes 8 snaps to attach our FluxGuard™ Heat Shield (580AN), available separately. The 580AN wraps around the hand for extra protection.

<b>580</b>	L	Pair
<b>580LH</b>	L	Left Hand Only
<b>580AN</b>	One Size	Snap-On Heat Shield



580AN

Wide thumb strip reinforcement

Durable Dupont™ Kevlar® stitching



Premium side split cowhide

Exclusive CushionCore™ padded liner

Snaps for FluxGuard™ heat shield (580AN sold separately)

580



**Cowhide Stick Glove with Aluminized Back & Thumb**

- Split cowhide palm & cuff
- 14" length for added wrist & forearm protection
- Aluminized back & thumb
- Wool lining offers comfort & protection
- Stronger welted seams
- Durable Dupont™ Kevlar® stitching

**104** L-XL



**Angelfire® Women's Stick Glove with DragPatch®**

- Premium grain pigskin palm
- Split cowhide back
- Exclusive DragPatch® side padding
- Palm reinforcement
- Durable Dupont™ Kevlar® stitching

**LS50** XS-XL





**Side Split Cowhide Stick Glove with CushionCore™ Liner**

High-quality side split cowhide stick glove with wide reinforcements in key stress areas.

<b>320</b>	S-3XL	Pair
<b>320LH</b>	L	Left Hand Only



**Performance Side Split Cowhide Stick Glove**

- Side split cowhide
- Exclusive CushionCore™ padded liner
- Wide thumb strip reinforcement
- Durable Dupont™ Kevlar® stitching

**200** L



**21" Split Cowhide Stick Glove with RestPatch®**

- Durable split cowhide
- Long cuff design for more forearm protection
- Exclusive RestPatch® wrist & forearm padding
- Exclusive CushionCore™ padded liner
- Wide thumb strip reinforcement
- Durable Dupont™ Kevlar® stitching

**GS1321-BG** M-XL



**Select Split Cowhide Stick Glove with CushionCore™ Liner**

Tough cowhide leather stick glove includes wide palm guard for enhanced heat protection in a key stress area.

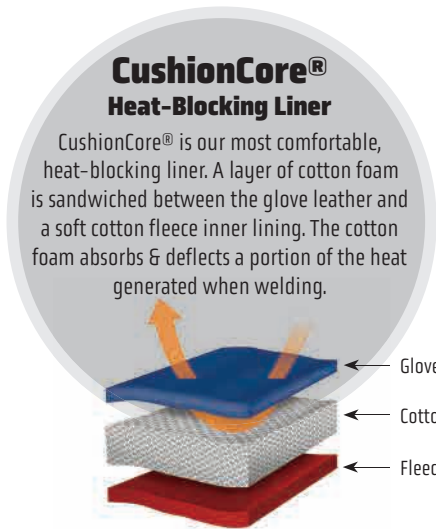
**280 L**

Durable Dupont™ Kevlar® stitching

Select shoulder split cowhide

Exclusive CushionCore™ padded liner

Wide thumb strip reinforcement



**Split Cowhide Stick Glove with Pull Tab**

- Durable split cowhide
- Exclusive CushionCore™ padded liner
- Pull tab on wrist
- Wide thumb strip reinforcement
- Durable Dupont™ Kevlar® stitching

**550 L**



**Grain Pigskin Stick Glove**

- Supple grain pigskin
- Comfortable cotton fleece lining
- Durable Dupont™ Kevlar® stitching

**111P S-XL**



**18" Shoulder Split Cowhide Stick Glove**

- Select shoulder split cowhide
- Long cuff design for more forearm protection
- Cotton fleece lined for comfort
- Durable Dupont™ Kevlar® stitching

**111R-18 S-XL**



**Select Shoulder Split Cowhide Stick Glove**

Reliably consistent quality for standard stick welding protection.

<b>110</b>	S-XL
<b>110LH</b>	L <i>Left Hand Only</i>

**COWHIDE FOR STICK WELDING**

Cowhide performs very well against heat, sparks, & spatter. It is tough & durable, with sufficient suppleness for comfort. Cowhide is naturally water & dirt resistant, making it easier to care for. It offers the right balance of performance & value.



**Economy Split Cowhide Stick Glove with Palm Guard, Blue**

- Economy split cowhide
- Exclusive CushionCore™ padded liner
- Extra wide palm reinforcement
- Durable Dupont™ Kevlar® stitching

**113** L



**Economy Split Cowhide Stick Glove with Palm Guard, Gold**

- Economy split cowhide
- Exclusive CushionCore™ padded liner
- Extra wide palm reinforcement
- Durable Dupont™ Kevlar® stitching

**115** L



**Economy Split Cowhide Stick Glove, Orange**

- Split cowhide
- Cotton lined for comfort
- Durable Dupont™ Kevlar® stitching

**112** L



**Economy Split Cowhide Stick Glove**

- Economy split cowhide
- Cotton fleece lining

**1115** L

## Premium Pigskin & Cowhide MIG Glove

Premium grain pigskin palm and cowhide back offer a value-conscious combination of dexterity and durability. Also available with cut-resistant ANSI/ISEA 105 A5 liner.

<b>BM88</b>	S-3XL
<b>BM88CR</b>	M-2XL Cut Resistant (A5)



BM88CR



Fully lined and padded pigskin palm

BM88

Seamless index finger

Durable Dupont™ Kevlar® stitching

Exclusive RestPatch® wrist padding

Exclusive DragPatch® side padding



## Grain Cowhide MIG Glove with Reinforced Palm & Thumb

- Grain cowhide palm with split cowhide back
- Reinforced patched palm, thumb, & index finger
- Exclusive DragPatch® side padding
- Exclusive RestPatch® wrist padding
- Durable Dupont™ Kevlar® stitching

**GM1611-WT** S-2XL



## Premium Reversed Grain Deerskin MIG Glove

- Soft & lightweight premium grain deerskin
- Comfortable smooth grain is against the palm
- Exclusive CushionCore™ padded liner
- Unlined palm for better dexterity
- Durable Dupont™ Kevlar® stitching

**39** XS-2XL



Cowhide gauntlet cuff

Durable Dupont™  
Kevlar® stitching

Exclusive DragPatch®  
side padding

Lined palm offers extra  
heat protection

Seamless index finger

**Premium Goatskin MIG  
Glove with DragPatch®**

Ultra-soft premium goatskin provides lightweight protection and excellent hand and finger control for MIG welding.

**GM1510-WT S-2XL**



**A6 Cut-Resistant Goatskin Palm  
MIG Glove**

- Ultra-soft & flexible grain goatskin palm, thumb, & index finger
- Durable split cowhide back
- Cut Level A6
- ANSI/ISEA F1060-08 Heat 2
- Seamless index finger
- Durable Dupont™ Kevlar® stitching

**GM1550-WT S-2XL**



**Cowhide MIG Glove with Side Padding**

- Durable grain cowhide palm with split cowhide back
- Cotton palm liner for enhanced comfort
- Cotton foam back liner provides additional heat blocking
- Extra "hot zone" side padding
- Seamless index finger
- Gauntlet cuff for better wrist & forearm protection
- Durable Dupont™ Kevlar® stitching

**GM1615-WT S-2XL**



**Grain Pigskin Palm MIG Glove  
with Side Padding**

- Resilient grain pigskin palm
- Split cowhide back
- Cotton palm liner for enhanced comfort
- Cotton foam back liner provides additional heat blocking
- Extra "hot zone" padding
- Durable Dupont™ Kevlar® stitching

**GM1715-TT S-2XL**

**Premium Grain Cowhide  
MIG Glove**

Grain cowhide offers maximum durability with sufficient dexterity for MIG welding applications.

**25** S-2XL



**COWHIDE  
FOR MIG WELDING**

Thinner cut cowhide achieves the right balance of protection & dexterity needed for MIG welding. It performs well against sparks & spatter, but is supple enough to provide necessary finger control. It can be somewhat stiff; however, it breaks in easily.



**Premium Grain Pigskin  
MIG Glove with CushionCore™**

- Premium grain pigskin
- Exclusive CushionCore™ padded liner
- Unlined palm
- Durable Dupont™ Kevlar® stitching

**39CHMP** S-2XL



**Grain Pigskin MIG Glove**

- Lightweight grain pigskin
- Seamless index finger
- Unlined palm
- Durable Dupont™ Kevlar® stitching

**26** S-XL



**Grain Cowhide MIG Glove**

- Standard grain cowhide
- Unlined to maintain finger control
- Seamless index finger
- Durable Dupont™ Kevlar® stitching

**25E** S-XL

# TIG WELDING GLOVES

Premium Quality & Exceptional Design



Durable Dupont™ Kevlar® stitching

2.8" extended cuff



## Premium Grain Goatskin & FR Cotton TIG Glove

The unique design of the T50 offers best-in-class finger control. The premium sidewall finger design adds flexibility and promotes dexterity.

**T50** XS-3XL




**GOATSKIN FOR TIG WELDING**

Goatskin is lightweight, comfortable, supple, & flexible. Goatskin provides outstanding finger control, while offering natural heat insulation, making it ideal for TIG welding gloves.



## AngelFire® Women's Premium Grain Kidskin & FR Cotton TIG Glove

- Cut & sized for a woman's hand
- Premium grain kidskin palm
- FR treated cotton back & lining
- Exclusive DragPatch® side padding
- Unlined palm
- Durable Dupont™ Kevlar® stitching

**LT50** XS-XL



## Grain Kidskin & Cowhide TIG Glove

- Premium grain kidskin on thumb, ring, & middle fingers
- Durable cowhide everywhere else
- Exclusive DragPatch® side padding
- Exclusive RestPatch® wrist padding
- Durable Dupont™ Kevlar® stitching

**BT88** S-2XL

**Premium Grain Kidskin TIG Glove with DragPatch®**

Premium grain kidskin is very soft. It is one of the thinnest leathers, providing a very high level of finger and hand control. 4" (Standard) cuff offers added wrist protection.

<b>25K</b>	XS-2XL	Standard
<b>24K</b>	S-XL	Short Cuff



**Premium Deerskin TIG Glove**

- High-quality split deerskin
- Unlined for improved dexterity
- Exclusive DragPatch® side padding
- Durable Dupont™ Kevlar® stitching

<b>25D-BLK</b>	S-XL
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**Premium Deerskin Short Cuff TIG Glove**

- High-quality split deerskin
- Unlined for improved dexterity
- Exclusive DragPatch® side padding
- Durable Dupont™ Kevlar® stitching
- Short cuff can be worn under welding jacket

<b>24D-BLK</b>	S-XL
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Durable Dupont™  
Kevlar® stitching

Unlined for improved  
dexterity

Seamless index finger



35KE

Soft grain  
kidskin leather

**Grain Kidskin TIG Glove**

Made with high-dexterity grain kidskin for exceptional finger control. The unlined design maintains overall hand dexterity.

<b>35KE</b>	S-XL	Standard Cuff
<b>34KE</b>	S-XL	Short Cuff



34KE



**Grain Goatskin TIG Glove**

- Grain goatskin for added durability
- Unlined for dexterity
- Durable Dupont™ Kevlar® stitching

**25G** S-XL



**Classic Grain Kidskin TIG Glove**

- Soft grain kidskin
- Seamless index finger
- Durable Dupont™ Kevlar® stitching

**35K** S-XL



**Grain Kidskin TIG Glove with CushionCore™ and DragPatch®**

- Soft grain kidskin
- Exclusive DragPatch® side padding
- Exclusive CushionCore™ padded liner on back
- Seamless index finger
- Durable Dupont™ Kevlar® stitching

**35KF** S-2XL



**A6 Cut-Resistant Kidskin TIG Glove**

- Super supple kidskin
- Seamless index finger
- Straight thumb design for better grip
- Cut level A6; Abrasion 3; Puncture 4
- Durable Dupont™ Kevlar® stitching

**35KCR** S-2XL







# MORE GLOVES

Mechanics Gloves .....	50-55
Drivers Gloves .....	56-63
Coated Gloves .....	64-67
Leather Palm Work Gloves .....	68



HIGH  
**A7**  
CUT LEVEL

Neoprene cuff

Flexible spandex back

Convenient pull tab

Synthetic leather palm with PVC dot system

TPR pads protect back of hand & fingers

**ToolHandz® MAX A7 Cut-Resistant Mechanics Glove with Dot Grip System**

Offers a high level of cut protection on the palm (Cut Level A7), the maximum level of testable abrasion protection (Level 6), and the maximum level of blunt probe puncture resistance (Level 5). PVC dot system on synthetic palm offers improved grip even in wet and oily conditions.

**GX2126-OB S-2XL**



**WINTER** version available, see pg. 70

**ToolHandzMAX**  
**MECHANICS GLOVES**

All the protection, comfort, quality, & value you expect from Black Stallion®...to the MAX. Extreme cut, abrasion, & puncture resistance, impact protection, & more give you MAXimum confidence to get the job done.



**ToolHandz® MAX A2 Cut-Resistant Mechanics Glove with Dot Grip System**

- Synthetic leather palm; spandex back
- TPR impact protection on back of hand
- PVC dot system on palm for enhanced grip
- Cut Level A2 palm liner
- Abrasion 6; Puncture 4

**GX2025-YB S-2XL**



HIGH  
**A7**  
CUT LEVEL



**ToolHandz® MAX A7 Cut-Resistant Mechanics Glove with Anti-Vibration Palm Pads**

- Synthetic leather palm; spandex back
- TPR impact protection on back of hand
- Vibration-dampening palm pads
- Cut Level A7 palm liner
- Abrasion 5; Puncture 4

**GX2327-OB S-2XL**



**ARC-Rated Goatskin & FR Cotton Mechanics Glove**

A multi-purpose, multi-protection glove for industrial, fabrication, equipment operation, and more. The supple grain goatskin palm provides durable protection, while offering the dexterity needed for spot welding, precision tool work, or machine operation. The flame-resistant cotton back of the glove provides a snug but flexible fit.

**GX5015-NW** S-2XL



**ToolHandz® Anti-Impact Mechanics Glove with BumpPatch™**

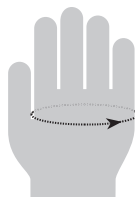
- Padded vibration-dampening palm
- ShokBlok™ 2 rubber guards for light impact protection
- Exclusive BumpPatch™ side padding
- Snug fit with TPR cuff strap

**GX100** M-2XL



**Glove Sizing**

To determine a glove size, measure (in inches) around the hand with a tape measure across the palm. For best results, measure the dominant hand. Compare the measurement to the table below to find the corresponding glove size.



Glove Size Chart							
SIZE	XS	S	M	L	XL	2XL	3XL
Men's	6" - 7"	7" - 8"	8" - 9"	9" - 10"	10" - 11"	11" - 12"	12" - 13"
Women's	6" - 7¼"	7¼" - 7½"	7½" - 7¾"	7¾" - 8"	8" - 8¼"	-	-

To accommodate extra-long fingers and/or fingernails, please consider choosing one size up.

TPR cuff strap with hook & loop closure

Spandex back

Synthetic leather palm

Reinforced contact zones

Full index finger reinforcement

Touch screen compatible fingertips

Sidewall finger design

Reinforced fingertips

99PLUS-BLK

99PLUS-BLUE

**ToolHandz® Plus Original Mechanics Glove**

Ideal for general hand protection, our best-selling mechanics glove features lightweight and durable synthetic leather with reinforced palm and fingertips. Now with touch screen compatibility to use smart phones, tablets and other touch devices while protecting your hands.

**99PLUS-BLK** S-3XL Black

**99PLUS-BLUE** S-2XL Blue



[99PLUS-BLK only]



**ToolHandz® Hi-Vis Grain Pigskin Mechanics Glove**

- Grain pigskin palm
- Snug spandex back
- Sure-grip reinforced palm & fingertips
- Reflective tape on knuckles
- TPR cuff strap with hook & loop closure

**99HV** S-2XL



**ToolHandz® Grain Pigskin Mechanics Glove with Reinforced Palm**

- Grain pigskin leather palm
- Snug spandex/neoprene back
- Sure-grip reinforced palm & fingertips
- Sidewall finger construction
- TPR cuff strap cuff with hook & loop closure
- Convenient sweat wipe
- Flexible padded knuckle strap

**99ACE-P** S-2XL



**WINTER** version available, see pg. 70

**ToolHandz® Grain Goatskin Mechanics Glove with Reinforced Palm**

The supple grain goatskin palm provides durable protection, while offering the dexterity needed for precision tool work, machine operation, and more.

**99ACE-G** S-2XL



**GOATSKIN MECHANICS GLOVE**

Goatskin is a strong, durable leather with a smooth fine grain. It is flexible, comfortable, & water-resistant. It is a popular alternative leather for mechanics gloves.



**ToolHandz® High-Dexterity Grain Goatskin Mechanics Glove**

- Grain goatskin palm & fingers
- Snug spandex back
- Unlined palm for better dexterity

**99G-BLUE** S-2XL



**ToolHandz® Soft Grain Deerskin Mechanics Glove**

- Premium grain deerskin palm & fingers
- Snug spandex/neoprene back
- Convenient sweat wipe
- Unlined palm for better dexterity

**99DEER** S-2XL

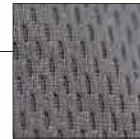


**ToolHandz® CORE Multi-Use Mechanics Glove**

Cost-conscious, cool, & comfortable general-purpose mechanics glove.

**GX4540-BK** S-2XL

**WINTER** version available, see pg. 70



Flexible birdseye spandex back

**ToolHandz CORE**  
**MECHANICS GLOVES**

The essential comfort and performance you expect from Black Stallion® -- with the bottom-line value you demand. ToolHandz® CORE gloves feature the QUALITY materials & design you need to get the job done.



**ToolHandz® CORE Multi-Use Impact-Resistant Mechanics Glove**

- Cool & comfortable synthetic leather palm
- Flexible birdseye spandex back
- TPR impact protection on back of hand
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

**GX4541-BK** S-2XL



**ToolHandz® CORE Mossy Oak® Multi-Use Mechanics Glove**

- Cool & comfortable synthetic leather palm
- Mossy Oak® Break-Up Country® birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Reinforced fingertips

**GX4640-MB** S-2XL

**WINTER** version available, see pg. 70



**Economy Mechanics Glove with Palm Patch Reinforcements**

- Synthetic leather palm
- Spandex/neoprene back
- Palm patch reinforcements

**19FX-BLK** S-2XL

**ToolHandz® CORE Grain Pigskin Palm Mechanics Glove**

Multi-purpose mechanics glove with durable, supple grain pigskin palm.

**GX4040-BY** S-2XL



**WINTER** version available, see pg. 71



**ToolHandz® CORE Grain Cowhide Palm Mechanics Glove**

- Tough & durable grain cowhide palm
- Flexible birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Cowhide inserts on back of all fingertips

**GX4140-BW** S-2XL



**ToolHandz® CORE Goatskin Palm Mechanics Glove**

- Supple & strong goatskin palm
- Flexible birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Goatskin inserts on back of all fingertips

**GX4240-BW** S-2XL



**Grain Cowhide Economy Mechanics Glove**

- Grain cowhide palm
- Heavy-duty spandex back

**19C** M-XL



**Grain Goatskin Mechanics Glove**

- Grain goatskin palm
- Leather reinforcements
- Spandex back

**GX3020-BW** S-2XL



Shirred elastic wrist

Inside seam construction protects thread from abrasion & wear

Ergonomic keystone thumb

Extra-thick elkskin leather

**Premium Grain Elkskin Drivers Glove**

Premium grain extra-thick elkskin leather provides unsurpassed softness. Softer and more naturally padded than other leathers, elkskin molds to the wearer's hand and remains soft even when hot and wet.

**17** S-XL

 **WINTER** version available, see pg. 72



**ELKSKIN FOR DRIVERS GLOVES**

Elkskin provides exceptional heat and abrasion resistance, while remaining soft and comfortable. It is naturally resistant to oils and moisture.



 **WINTER** version available, see pg. 72

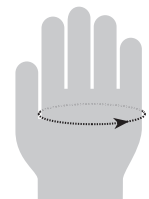
**Premium Deerskin Drivers Glove**

- Durable deerskin
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

**i17** S-XL

**Glove Sizing**

To determine a glove size, measure (in inches) around the hand with a tape measure across the palm. For best results, measure the dominant hand. Compare the measurement to the table below to find the corresponding glove size.



Glove Size Chart							
SIZE	XS	S	M	L	XL	2XL	3XL
<b>Men's</b>	6" - 7"	7" - 8"	8" - 9"	9" - 10"	10" - 11"	11" - 12"	12" - 13"
<b>Women's</b>	6" - 7¼"	7¼" - 7½"	7½" - 7¾"	7¾" - 8"	8" - 8¼"	-	-

To accommodate extra-long fingers and/or fingernails, please consider choosing one size up.





**ARC-Rated Cowhide & FR Cotton Utility Glove**

With an ATPV of 30 cal/cm<sup>2</sup> the A61 can be used as part of a PPE CAT 3 program for work with potential exposure to energized electrical equipment.

**A61** S-2XL



**NFPA 70E**

**ARC FLASH PROTECTION**

The A61 & A62 help protect hands from arc flash injuries. The proper protective gloves are mandatory for work with potential exposure to energized electrical equipment.

**ARC-Rated & Cut-Resistant Cowhide & FR Cotton Utility Glove**

- Durable grain cowhide palm & fingertips
- 12 oz. flame-resistant cotton back
- 6.5 oz. cut-resistant para-aramid liner
- Exclusive DragPatch® side padding
- 14" long with extended cuff
- Cut Level A2
- NFPA 70E; ATPV 26 cal/cm<sup>2</sup> (PPE Cat 3)
- Durable Dupont™ Kevlar® stitching

**A62** S-2XL





**Grain Cowhide Palm Drivers Glove**

Ideal for spot welding, the 97K combines a grain cowhide palm for durability with a value-conscious split cowhide back. Available with Dupont™ Kevlar® stitching (97K) or cotton stitching (97).

<b>97K</b>	S-3XL	Kevlar® Stitching
<b>97</b>	S-XL	Cotton Stitching

**COWHIDE FOR DRIVERS GLOVES**

Cowhide is a classic choice for drivers gloves. It is durable and flexible enough to tackle any job. Grain cowhide offers better softness and dexterity than split cowhide. It offers the right balance of performance & value.



**Cowhide Drivers Glove with Reinforced Palm**

- Grain cowhide palm with a split cowhide back
- Reinforced palm
- Wing thumb
- Seamless index finger
- Durable Dupont™ Kevlar® stitching

**97SW** S-2XL



**ARC-Rated & A6 Cut-Resistant Cowhide Drivers Glove**

- Grain cowhide palm with a split cowhide back
- Cut Level A6
- NFPA 70E; ATPV 22 cal/cm<sup>2</sup> (PPE Cat 2)
- Keystone thumb
- Outside seam
- Durable Dupont™ Kevlar® stitching

**97KCR** S-2XL



**Premium Grain Cowhide Drivers Glove**

Constructed of premium grain cowhide leather, offering the right balance of performance and value. Cowhide is tough and durable, but breaks in easily for a soft feel. Designed for work in transportation, heavy machine operation, material handling, and general industrial.

**91** S-XL



**A6 Cut-Resistant Grain Cowhide Drivers Glove**

- Premium grain cowhide
- Cut Level A6; Puncture 4
- NFPA 70E; 54 cal/cm<sup>2</sup> (PPE Cat 4)
- Shirred elastic wrist for a snug fit
- Inside seam protects thread
- Ergonomic keystone thumb

**91CR** S-2XL



**A6 Cut & Impact Resistant Grain Cowhide Drivers Glove**

- Premium grain cowhide
- Cut Level A6; Puncture 4
- NFPA 70E; 54 cal/cm<sup>2</sup> (PPE Cat 4)
- Highly flexible impact-resistant TPR on back of hand & all fingers
- Inside seam protects thread
- Ergonomic keystone thumb

**91CRI** S-2XL





**Classic Grain Cowhide Drivers Glove**

A classic drivers glove design for lightweight, resilient general protection.

**93** S-2XL

 **WINTER** version available, see pg. 72

Ergonomic keystone thumb

Shirred elastic wrist

Durable grain cowhide



**Premium Grain Cowhide Drivers Glove with Seamless Index Finger**

- Premium grain cowhide
- Wing thumb
- Seamless index finger

**92** S-XL



**Performance Pigskin Drivers Glove**

- Durable grain pigskin
- Ergonomic keystone thumb
- Inside seam protects thread

**9P** S-XL

 **WINTER** version available, see pg. 72



**Premium Grain Cowhide Drivers Glove with Pull Strap**

- Premium grain cowhide
- Pull strap cuff
- Ergonomic keystone thumb
- Inside seam protects thread

**95** S-XL



**Premium Cowhide Drivers Glove with Reinforced Palm**

- Durable grain cowhide
- Reinforced palm patch
- Ergonomic keystone thumb
- Inside seam protects thread

**91DP** S-2XL

**Premium Grain Goatskin Drivers Glove**

Soft and supple premium grain goatskin offers excellent dexterity, with superior abrasion resistance.

**9G** S-XL



**A5 Cut Resistant Premium Grain Goatskin Drivers Glove**

- Lightweight, supple, & comfortable grain goatskin
- Cut Level A5; Abrasion 4; Puncture 3
- Inside seam protects thread
- Fully lined for additional comfort
- Shirred cuff for a snug fit
- Ergonomic keystone thumb

**9GCR** S-2XL



**A5 Cut & Impact Resistant Premium Grain Goatskin Drivers Glove**

- Lightweight, supple, & comfortable grain goatskin
- Cut Level A5; Abrasion 4; Puncture 3
- Highly flexible impact-resistant TPR on back of hand & all fingers
- Inside seam protects threads
- Fully lined for additional comfort
- Ergonomic keystone thumb

**9GCRI** S-2XL





**Grain Cowhide Palm Drivers Glove with Split Cowhide Back**

With strong grain cowhide on the palm and abrasion-resistant split cowhide on the back, the 87K (with Dupont™ Kevlar® stitching) and 87 (with cotton stitching) are reliable drivers gloves for a variety of industrial applications.

<b>87K</b>	S-2XL	Kevlar® Stitching
<b>87</b>	S-2XL	Cotton Stitching



**Grain Goatskin & Split Cowhide Drivers Glove**

- Durable goatskin palm
- Rugged cowhide back
- Ergonomic keystone thumb
- Inside seam protects thread

<b>9GB</b>	S-XL
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**Performance Grain Goatskin Drivers Glove**

- Grain goatskin
- Straight thumb design
- Inside seam protects thread

<b>9GE</b>	S-XL
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### Economy Grain Cowhide Drivers Glove

The 94 provides economy-level performance in a classic drivers glove style.

**94** S-XL



### Cowhide Drivers Glove with Pull Strap

- Durable grain cowhide
- Pull strap cuff
- Ergonomic keystone thumb
- Outside seam

**96** S-XL



### Economy Grain Pigskin Drivers Glove

- Grain pigskin
- Straight thumb
- Outside seam

**9PB** S-XL



13-gauge High Performance Polyethylene (HPPE) knit blend

Cut Level A6;  
Abrasion 6;  
Puncture 4



Thumb patch reinforcement

Hi-visibility red sandy nitrile palm & fingers

Impact-resistant & super flexible TPR backing

**AccuFlex™ A6 Cut & Impact-Resistant Nitrile-Coated Knit Glove**

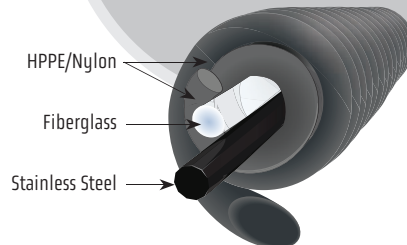
With an HPPE knit blend that includes steel and fiberglass fibers, the GR5040-HR offers outstanding cut resistance. Thermoplastic Rubber Pads (TPR) protect the back of the hand and all fingers from common workplace impacts.

**GR5040-HR S-2XL**



**HPPE Knit Blend for Outstanding Cut Resistance**

Strong nylon threads are wrapped around a core of fiberglass and stainless steel fibers. The nylon threads are covered by a layer of high-performance polyethylene (HPPE) to maximize protection.



**AccuFlex™ A6 Cut-Resistant Nitrile-Coated Knit Glove**

- 13-gauge High Performance Polyethylene (HPPE) knit blend
- Hi-vis red sandy nitrile palm & fingertips
- Cut Level A6; Abrasion 6; Puncture 4
- Color-coded binding for size ID
- Comfortable seamless cuff

**GR5030-HR S-2XL**



**AccuFlex™ A6 Cut-Resistant 18g Nitrile Knit Glove**

- Lightweight 18-gauge HPPE knit blend
- Sandy nitrile coated palm & fingers
- Cut Level A6; Abrasion 5; Puncture 3
- Reinforced thumb crotch
- Touch screen compatible fingertips
- Color-coded binding for size ID

**GR6030-GB S-2XL**





## AccuFlex™ A4 Cut-Resistant Nitrile-Foam Knit Glove

The nitrile-foam coating provides a superior grip in wet, dry, and light oil conditions.

**GR3031-GB S-2XL**



Color-coded binding for size ID

Textured nitrile-foam coating



15-gauge HPPE knit blend



Cut Level A4;  
Abrasion 4;  
Puncture 3



## AccuFlex™ A5 Cut Resistant Sandy Nitrile Coated Glove

- 13-gauge HPPE knit blend
- Black sandy nitrile palm & fingertips
- Cut Level A5; Abrasion 6; Puncture 5
- Seamless cuff
- Color-coded binding for size ID

**GR4030-HB S-2XL**



## AccuFlex™ A4 Cut-Resistant PU-Coated Knit Glove

- 15-gauge HPPE knit blend
- Flexible PU coating
- Cut Level A4; Abrasion 3; Puncture 4
- Excellent wet/dry grip
- Color-coded binding for size ID

**GR3035-GY S-2XL**



## AccuFlex™ A5 Cut-Resistant Terry Lined Nitrile-Coated Winter Knit Glove

- Comfortable 15-gauge HPPE knit blend
- Warm 10-gauge acrylic terry liner
- Cut Level A5; Abrasion 6; Puncture 4
- Sandy nitrile coated palm and fingers
- Superior grip for cold wet/dry use
- Color-coded binding for size ID

**GR4545-HB S-2XL**





GC1525-GB

**AccuFlex™ 15-Gauge Nylon/Spandex Nitrile Micro-Foam Knit Glove**

The thin but strong 15-gauge nylon/spandex knit shell provides exceptional dexterity for work with small items and tools. And, the nitrile-foam coating offers excellent grip. Available with nitrile-foam palm (GC1525-GB) or with micro-dots on palm for an even better grip experience (GC1526-GB).

<b>GC1525-GB</b>	S-2XL	Foam Grip
<b>GC1526-GB</b>	XS-2XL	Dot Grip



Micro-dot palm pattern for exceptional grip

GC1526-GB



**AccuFlex™ Double Latex Terry-Lined Cold Weather / Cold Storage Knit Glove**

- Comfortable 15-gauge polyester knit
- Water-resistant latex coating keeps hands dry
- Sandy latex-coated palm & fingertips
- 7-gauge terry liner to keep hands warm
- Cut Level A2
- EN511 X21 rated for contact cold & water penetration

GC2634-OA S-2XL



**AccuFlex™ Water-Repellent Double Latex Knit Glove**

- Breathable 15-gauge polyester knit
- Sandy latex-coated palm & fingers
- Additional full latex coating
- Superior dexterity & comfort

GC2534-BL S-2XL



**Atlas™ Rubber-Coated Cotton/Poly String Knit Glove**

- Ergonomic curved design
- Flexible rubber coating
- Comfortable seamless liner

2300 S-XL



**AccuFlex™ 3/4 Latex-Coated Acrylic Terry Knit Glove**

- Warm 10-gauge acrylic terry liner
- 3/4 dip crinkle latex coating
- Superior grip for cold wet/dry use
- Color-coded binding for size ID

**GC4145-HB S-2XL**



**AccuFlex™ 10-Gauge Latex-Coated Poly Knit Glove**

- Breathable 10-gauge polyester knit shell
- Durable crinkle latex palm coating
- Outstanding grip & tear resistance
- Seamless slip-on knit cuff
- Color-coded binding for size ID

**GC1110-BL S-XL**



**AccuFlex™ 13-Gauge PU-Coated Nylon Knit Glove**

- High-dexterity 13-gauge nylon knit
- Flexible polyurethane palm & finger coating
- PU coating provides excellent dexterity & abrasion resistance
- Color-coded binding for size ID

**GC2035-GY S-2XL**



**AccuFlex™ Nitrile Foam Coated 13-Gauge Nylon Knit Glove**

- 13-gauge high-dexterity nylon knit is lightweight, breathable, & comfortable
- Palm & fingertips coated with tough foam nitrile
- Foam nitrile is spongy for a better wet grip
- Color-coded binding for size ID

**GC2038-GY S-2XL**



**AccuFlex™ 13-Gauge Nitrile-Coated Nylon Glove**

- 13-gauge knit construction
- Palm & fingers coated with smooth nitrile
- Color-coded binding for size ID

**GC2030-GY S-2XL**



**AccuFlex™ 13-Gauge PU-Coated Poly Knit Glove**

- Breathable 13-gauge polyester knit
- Flexible polyurethane palm & finger coating
- PU coating provides excellent dexterity & abrasion resistance
- Good grip in dry conditions
- Color-coded binding for size ID
- Not tagged or labeled for individual sale

**GC3135-GY S-2XL**



# LEATHER PALM WORK GLOVES



## Side Split Cowhide Work Glove with Patched Palm

- Side split cowhide palm & knuckle strip
- Palm patch
- Rubberized short cuff

**5Y** L



## Classic Split Cowhide Work Glove

- Shoulder split cowhide palm
- Shirred elastic wrist
- Leather knuckle strip

**5B** S-2XL



## Premium Shoulder Split Cowhide Work Glove with Full Leather Back

- Select shoulder split cowhide
- Full leather hand coverage

**5FB** L Short Cuff

**8FB** L Long Cuff

5FB

8FB



## Padded Double Palm Split Cowhide Work Glove

- Shoulder split cowhide
- Padded double palm
- Rubberized short cuff

**6DP** L



## Shoulder Split Cowhide Work Glove

- Thicker shoulder split cowhide palm
- Shirred elastic wrist
- Leather knuckle strip

**6B** L



## Rugged Split Cowhide Work Glove

- Side split cowhide palm & knuckle strip
- Durable Dupont™ Kevlar® stitching
- Short cuff

**5A** S-XL



## Side Split Cowhide Work Glove with Full Leather Back

- Side split cowhide
- Full leather hand coverage
- Durable Dupont™ Kevlar® stitching
- Short cuff

**5F** L



## Classic Split Cowhide Work Glove

- Shoulder split cowhide palm & knuckle strip
- Shirred elastic cuff
- Starched short cuff

**5BE** L



# WINTER GLOVES

# WINTER COLD WEATHER GLOVES

Insulated Mechanics Gloves



Flexible spandex back

Cut Level A7 liner; Abrasion 6; Puncture 5

Convenient pull tab makes it easy to put glove on

Fleece insulation with water barrier

PVC dot system on palm improves grip

TPR pads protect back of hand & fingers

## ToolHandz® MAX A7 Cut-Resistant Winter Mechanics Glove

Offers a high level of cut protection on the palm (Cut Level A7), the maximum level of testable abrasion protection (Level 6), and the maximum level of blunt probe puncture resistance (Level 5). PVC dot system on synthetic palm offers improved grip even in wet conditions. And it includes fleece insulation with a protective water barrier for cold and wet weather protection.

**GW2226-0B** S-2XL



## ToolHandz® Water-Resistant Hi-Vis Winter Mechanics Glove

- Synthetic leather palm with reinforcements
- Hi-vis spandex back
- Protective guards & padding
- Multiblend™ insulation
- Water-resistant lining
- Cuff strap with hook & loop closure

**GW101** M-2XL



## Winter Mechanics Glove with Storm Cuff

- Synthetic leather padded palm
- Hi-vis spandex back with reflective strip
- Multiblend™ insulation
- Water-resistant lining
- Storm cuff

**15HV** S-2XL



## ToolHandz® CORE Multi-Use Winter Mechanics Glove

- Soft & comfortable synthetic leather palm
- Flexible birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

**GW4540-BK** S-2XL



## ToolHandz® CORE Mossy Oak® Winter Mechanics Glove

- Soft & comfortable synthetic leather palm
- Mossy Oak® Break-Up Country® birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

**GW4640-MB** S-2XL

**ToolHandz® Pigskin Insulated Winter Mechanics Glove**

Grain goatskin palm winter mechanics glove with genuine Thinsulate™ insulation for warmth and comfort.

**99ACE-PW S-2XL**



Warm & comfortable Thinsulate™ insulation

Convenient Sweat wipe

Spandex/neoprene back

Premium grain pigskin palm & fingers

Palm & fingertip grip reinforcements



**Thinsulate™ INSULATION**

Original 3M™ Thinsulate™ insulation is warm, lightweight, & thin. It helps trap and hold body heat, while allowing moisture to escape. Gloves 99ACE-PW, 17T, & i17T include genuine Thinsulate™ insulation.



**Pigskin Water-Resistant Winter Glove**

- Reinforced premium grain pigskin palm
- Polar fleece back
- Multiblend™ insulation
- Water-resistant lining
- Storm cuff

**15FH-MAX2 S-XL**



**Split Cowhide Polar Fleece Winter Glove**

- Split cowhide palm
- Polar fleece back

**15FH-GRAY S-2XL**



**Grain Pigskin & Polar Fleece Winter Glove**

- Grain pigskin palm
- Polar fleece back
- Multiblend™ insulation

**15FH-BLK S-XL**



**ToolHandz® CORE Pig Grain Palm Winter Mechanics Glove**

- Grain pigskin palm
- Flexible birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

**GW4040-BY S-2XL**

Insulated Drivers Gloves



### Fleece Insulated Cowhide Winter Drivers Glove

Grain cowhide provides durability, with natural insulation properties. The fleece lining helps keep your hands warm.

**93W** S-2XL

Ergonomic keystone thumb

Comfortable fleece insulation

Grain cowhide



### Premium Elkskin Winter Drivers Glove

- Premium grain elkskin
- Thinsulate™ insulation
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

**17T** S-XL

**Thinsulate**  
INSULATION



### Premium Deerskin Winter Drivers Glove

- Durable deerskin
- Thinsulate™ insulation
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

**i17T** S-XL

**Thinsulate**  
INSULATION



### Premium Grain Pigskin Winter Drivers Glove

- Lightweight grain pigskin
- Fleece insulation
- Ergonomic keystone thumb
- Inside seam protects thread

**9PW** S-2XL





### AccuFlex™ A5 Cut-Resistant Terry Lined Nitrile-Coated Winter Knit Glove

- Comfortable 15-gauge HPPE knit blend
- Warm 10-gauge acrylic terry liner
- Cut Level A5
- Sandy nitrile coated palm & fingers
- Superior grip for cold wet/dry use
- Color-coded binding for size ID

**GR4545-HB** S-2XL



### AccuFlex™ ¾ Latex-Coated Acrylic Terry Knit Glove

- Warm 10-gauge acrylic terry liner
- ¾ dip crinkle latex coating
- Superior grip for cold wet/dry use
- Color-coded binding for size ID

**GC4145-HB** S-2XL



### AccuFlex™ Double Latex Terry-Lined Winter Knit Glove

- Comfortable 15-gauge polyester knit
- 7-gauge terry lined to keep hands warm
- Full latex coating keeps hands dry
- Sandy grip coated palm & fingertips
- Cut Level A2
- Color-coded binding for size ID

**GC2634-OA** S-2XL



### Moisture-Wicking Knit Glove Liner

- Moisture-wicking thermal knit
- Reversible

**2121-BLU** L Blue

**2121** L White

2121-BLU



2121



### Pigskin Winter Work Glove with Storm Cuff

- Resilient grain pigskin palm & knuckle strip
- Nylon back
- Multiblend™ insulation
- Storm cuff

**6LPK** S-XL



### Heavy Side Split Cowhide Winter Work Glove

- Durable, heavy side split cowhide palm & knuckle strip
- Palm patch reinforcement
- Cotton fleece lining
- Rubberized short cuff

**5YW** L



### Grain Pigskin Palm Winter Work Glove

- Grain pigskin palm & knuckle strip
- Multiblend™ insulation

**5LP** S-XL



### Cowhide Water-Resistant Winter Work Glove

- Split cowhide palm
- Water-resistant lining
- Multiblend™ insulation

**5LWP** L-2XL





Aluminized fiberglass top layer

Vermiculite coated bottom layer

**Vermiculite Fiberglass Backpad**

The vermiculite bottom layer offers improved resistance to direct flame; heat travels across the fabric, not through it.

**BP-VC** 6" W x 8" H

Leather & elastic straps



**Carbon Fiber Backpad**

- Flame-resistant carbon fiber felt bottom layer
- Aluminized fiberglass top layer
- Leather & elastic straps

**BP-CB** 6" W x 8" H



**Oversized Aluminized Fiberglass & Carbon Felt Backpad**

- Carbon fiber felt bottom layer
- Aluminized fiberglass top layer
- Extra layer of fiberglass padding
- Leather straps
- Oversized: 7" x 8.5"

**BP-CX** 7" W x 8.5" H



**Heavy-Duty Insulated Backpad**

- Neoprene coated fiberglass bottom layer
- Extra 1/2" layer of fiberglass insulation
- Aluminized fiberglass top layer
- Leather & elastic straps

**BP-DX** 6" W x 8" H



**Aluminized Fiberglass Backpad**

- Neoprene coated fiberglass bottom layer
- Aluminized fiberglass top layer
- Leather & elastic straps

**BP** 6" W x 8" H

**FR Wrap-Around Helmet Bib**

The lightweight double-layer FR cotton helmet bib features wrap-around coverage that blocks more sparks, heat, and UV rays. The extended front provides extra protection and reduces annoying chest glare.

**AH2140-NS** Sold in 12-Pack Counter Display Box



Innovative packaging can be used as a counter-top display for quick & easy sales



Welding helmet not included

6 push-on clips provide secure hold on most welding helmets

Wrap-around coverage blocks more sparks, heat, & UV rays



Reversible double-layer FR cotton

Extended front



**BSX® Helmet Sweatband**

- Cushioned for comfort
- Designed for non-suspension headgear
- 2 per pack

**BC55B-BK** One Size



Welding helmet not included

**Split Cowhide Wrap-Around Helmet Bib**

- Durable split cowhide leather
- Wrap-around coverage blocks more sparks, heat, & UV rays
- Extended front coverage provides extra protection & reduces chest glare
- 6 push-on clips provide secure hold on most welding helmets
- Doesn't block vision when helmet is raised

**AH5040-BK** One Size

# WELDING HEADWEAR

Flame-Resistant Welding Caps



AH1630-GS

AH1630-NG

AH1730-BL

## FR Cotton Welding Cap with Hidden Bill Extension

Constructed of a unique combination of single-layer and stretch knit 7 oz. FR cotton to provide lightweight protection from sparks, with less heat trapping.

**AH1630-GS** S-L Gray/Stone Khaki

**AH1630-NG** S-L Navy/Gray

**AH1730-BL** S-L Blue Plaid



Wider & longer bill offers more neck protection from arc/sun UV rays



Hidden bill flap provides extra neck protection when extended over jacket collar

### Welding Cap Sizing (AH1630, AH1730, AH1631)

SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
Small	21" - 21.5"	6 3/4 - 6 1/2
Medium	21.5" - 23"	6 1/2 - 7 1/4
Large	23" - 25.5"	7 3/4 - 8



## BSX® Silicone Grip FR Cotton Welding Cap

Constructed of lightweight 7 oz. flame-resistant cotton to provide protection from sparks, with less heat trapping. The larger cap bill offers extra protection from sparks and UV rays and includes a hidden flap that can be extended as needed for even more neck protection.

**AH1631-NB** S-L Navy/Black



Silicone Grip Strip on forehead offers a more secure fit

## Exclusive "Sticker Collage" Cotton Welding Beanie & Welding Cap

Keep it cool and comfortable under your hood with our new "Sticker Collage" Cotton Welding Cap and Beanie. Using our most popular sticker designs from years past, we created a fun fabric perfect for a beanie or cap worn under a welding helmet. Machine washable. Sold by the dozen; tagged for individual resale. Available only at Black Stallion®.

<b>BC5W-SC</b>	One Size Fits Most	Welding Cap
<b>BC5B-SC</b>	One Size Fits Most	Beanie



Double layer construction

Comfortable cotton  
(not flame-resistant)

Elastic trim  
for better fit

Neck guard

Comfortable cotton  
(not flame-resistant)

BC5W-SC



Elastic trim  
for better fit

BC5B-SC



BC5W-BK



BC5B-BK

### BSX® Cotton Welding Cap and Beanie

- Welding Cap features double layer construction & neck guard
- One size fits most

**BC5W-BK** Welding Cap

**BC5B-BK** Beanie

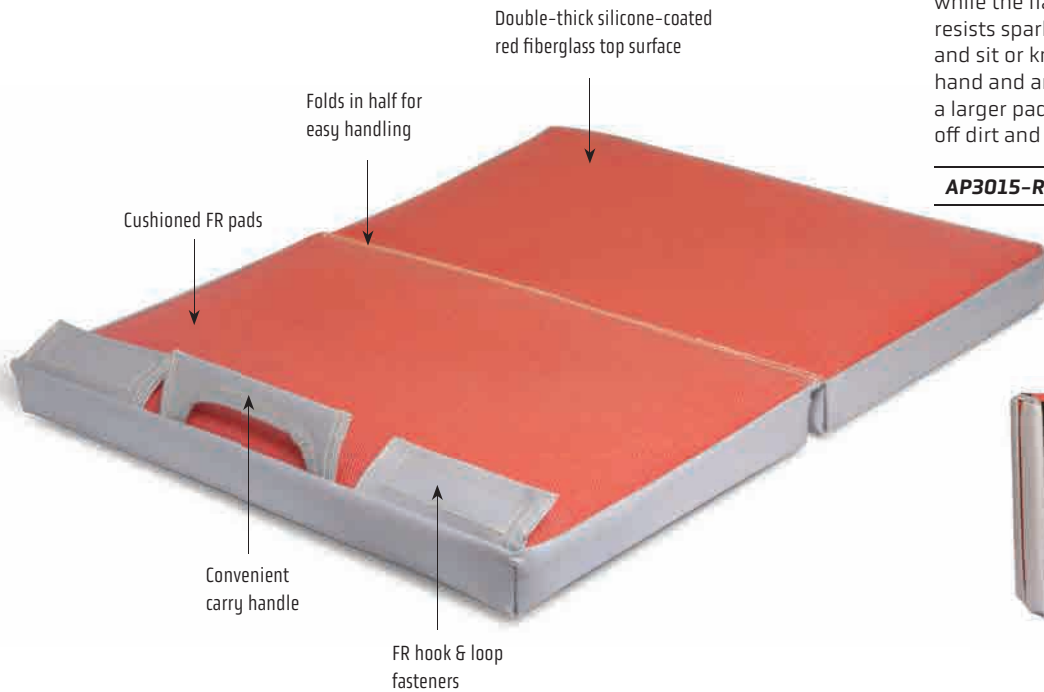


### BSX® Cotton Doo Rag

- Absorbent forehead padding
- One size fits most

**BC5D-BK** One Size





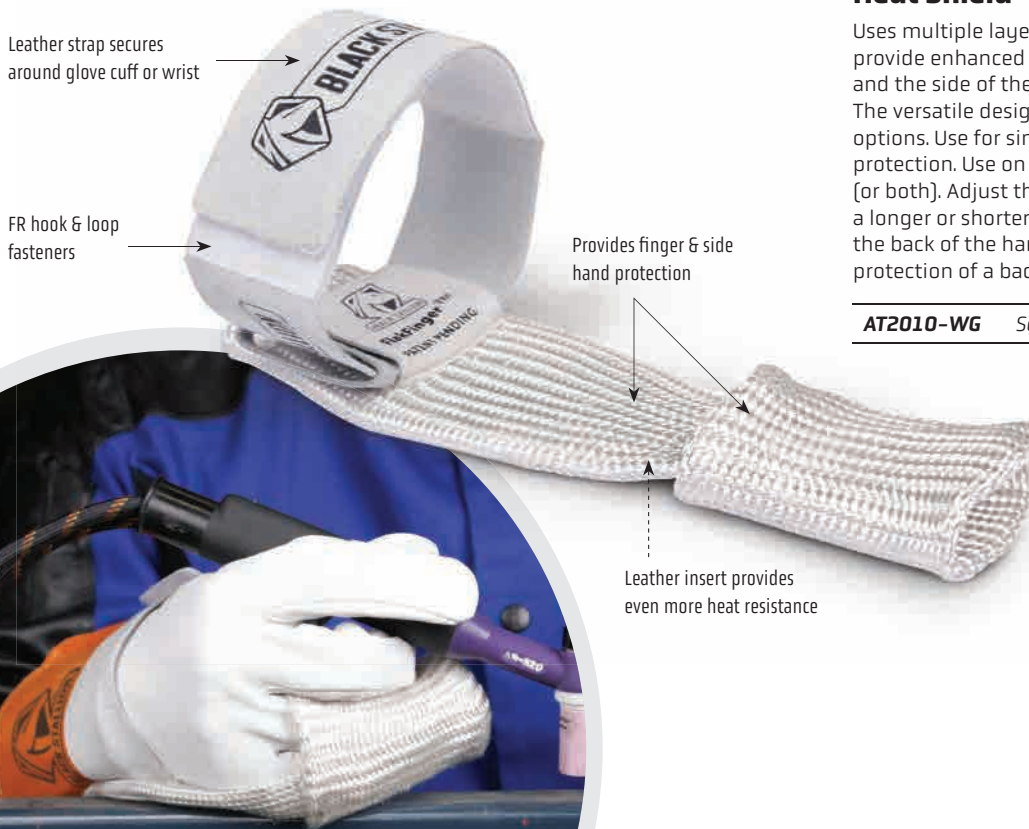
**SmashPad™ FR Welding Mat**

Helps to alleviate aches and pains associated with kneeling, sitting, and leaning during long welding runs. Foam cushioning provides supportive comfort, while the flame-resistant fiberglass outer shell resists sparks. Place it directly on the floor or ground and sit or kneel on it. Use it as an arm prop to reduce hand and arm fatigue. Connect two or more to create a larger padded surface. Easy to clean -- simply wipe off dirt and grime and dry.

**AP3015-RG** 16" W x 19" L [16" x 9.5" when folded]



Bold, easy to read retail packaging



**FlakFinger™ Adjustable Welding Heat Shield**

Uses multiple layers of 4.7 ounce fiberglass to provide enhanced heat protection for both fingers and the side of the hand during long welding runs. The versatile design offers multiple protection options. Use for single-finger or two-finger protection. Use on the trigger hand or rod hand (or both). Adjust the length of the sleeve to create a longer or shorter "tail". Position the tail over the back of the hand to get the heat-shielding protection of a back pad. US Patent #D782118.

**AT2010-WG** Sold in 8-Pack Counter Display Box



Innovative packaging doubles as counter-top display

**Split Cowhide Cable Cover with Snap Closure**

Our split cowhide cable cover helps extend the life of expensive welding cables and equipment. Snap closure. Available with 1.25" and 1.75" diameter opening. Sold in 5' increments.

<b>134</b>	1.75" Diameter
<b>114</b>	1.25" Diameter



114



C134V

**Split Cowhide Cable Cover with Hook & Loop Closure**

- 1.75" or 1.25" diameter opening
- Hook & loop closure
- Sold in 5 foot increments
- Stitched with durable FR para-aramid threads

**C134V** 1.75" Diameter

**C114V** 1.25" Diameter



**Split Cowhide Rod Holder**

- Leather rod holder
- Metal swivel clip
- Stitched with durable FR para-aramid threads

**RH** One Size

**Easy Cooling Pipe Wrap**

- FR canvas outer layer with 18 oz. fiberglass lining
- Helps control cool down, reducing weld cracking
- Adjustable sizing

**AP1010-OD-0608** Fits 6" - 8" Pipes

**AP1010-OD-1012** Fits 10" - 12" Pipes

**AP1010-OD-1420** Fits 14" - 20" Pipes

**AP1010-OD-2228** Fits 22" - 28" Pipes

**AP1010-OD-3036** Fits 30" - 36" Pipes

**AP1010-OD-4048** Fits 40" - 48" Pipes





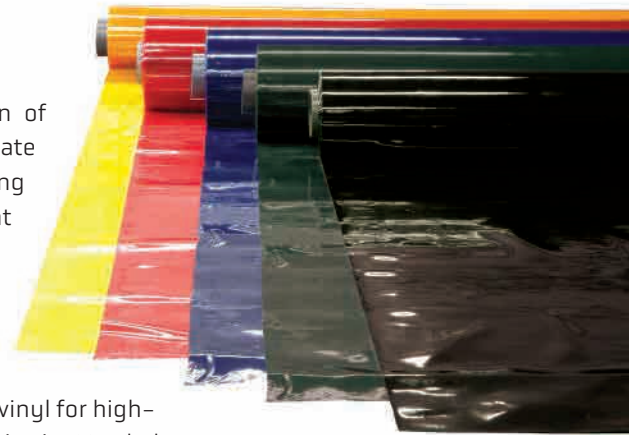
# WELDING CURTAINS & SCREENS



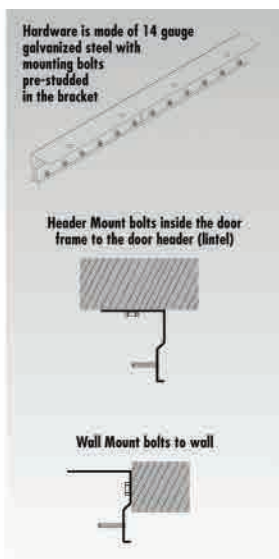
## Welding Curtains

Black Stallion® Welding Curtains provide durable and convenient protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding bystanders or employees in the immediate vicinity from the dangerous UV light produced by a welding torch.

You can choose from several curtain options. Our exclusive Saf-Vu™ 14 mil. flame-resistant vinyl is designed to reduce the hazard of UV radiation exposure and is offered in five translucent colors. Curtains are also available in 12 oz. opaque canvas duck for maximum eye protection and extra-thick 40 mil. vinyl for high-abrasion resistance. All curtains meet requirements of NFPA 701 and the California Fire Marshal.



MATERIAL	KEY FEATURES	ROLL WIDTHS	YARDS/ROLL★	ITEM#	STOCK SIZES	OLIVE DRAB	ORANGE	YELLOW	SHADE 8	GREEN	BLUE
Saf-Vu™ 14 mil. Translucent Vinyl	<ul style="list-style-type: none"> <li>Blocks most UV radiation</li> <li>Inhibits viewing from passersby</li> <li>Meets requirements of NFPA 701</li> </ul>	74"	62 yards*	64-1006	6' x 6'	-	6x6V1-ORA	6x6V1-YEL	6x6V1-SH8	6x6V1-GRN	6x6V1-BLU
					6' x 8'	-	6x8V1-ORA	6x8V1-YEL	6x8V1-SH8	6x8V1-GRN	6x8V1-BLU
					6' x 10'	-	6x10V1-ORA	6x10V1-YEL	6x10V1-SH8	6x10V1-GRN	6x10V1-BLU
40 mil. Translucent Vinyl	<ul style="list-style-type: none"> <li>Heavy-duty for high abrasion application</li> <li>Blocks most UV radiation</li> <li>Restricts viewing from passersby</li> <li>Meets requirements of NFPA 701</li> </ul>	48"	50 yards*	64-1008	6' x 6'	-	6x6V401	*Roll length shown is approximate.  PLEASE NOTE: Finished screens may vary up to 3 inches in height and width. Stock sizes come with grommets spaced 12 inches apart on all four sides; custom sizes and rolls do not come with grommets. Translucent vinyls are not intended for long term or direct viewing of the welding arc; proper eye protection is recommended.			
					6' x 8'	-	6x8V401				
12 oz. Opaque Canvas Duck	<ul style="list-style-type: none"> <li>Opaque for maximum eyesight protection</li> <li>Flame, water, &amp; mildew resistant</li> <li>Meets requirements of NFPA 701</li> </ul>	72"	100 yards*	64-2005	6' x 6'	-	6x6C1				
					6' x 8'	-	6x8C1				
					6' x 10'	-	6x10C1				



**Hardware**

64-9083	3' Length
64-9084	4' Length
64-9085	5' Length

## Welding Strip Curtains Block 99% of UV Radiation

Verilon® strip curtains block over 99% of UV radiation (200–400 nm) and are suitable for welding, spraying, grinding, and sand blasting enclosures. The curtains are flame-resistant, highly transparent, and noise deadening, while preventing dangerous near-UV and UV radiation from penetrating to adjacent areas.

- Available in two widths: 8" width (.08" thickness) & 12" width (.12" thickness)
- 8" strips recommended for walk-in freezers, refrigerator trucks, coolers, & personnel doors
- 12" strips recommended for protection against severe temperature & windy conditions (internal and external)
- Meets CPAI-84 & California Fire Marshal requirements for flame-resistance
- Roll goods & custom sizes available
- Hardware sold separately

**Call Today for Details & Distributor Pricing**

# WELDING SCREENS

QuickFrame™ Standard Welding Screens

3/4" Round Tube Frame

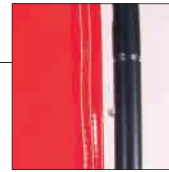
## QuickFrame™

STANDARD

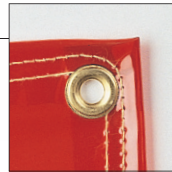
QuickFrame™ Standard Screens provide a lightweight solution to portable protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding those in the immediate vicinity from the dangerous UV light and radiation produced by a welding torch.



- Durable black powder-coated galvanized steel **3/4" round tube** framing
- Saf-Vu™ 14. mil translucent vinyl screen offers protection from sparks, UV rays, & radiation
- Snap-fit design for quick & easy assembly without tools
- Sturdy platform legs provide enhanced stability
- Meets requirements of NFPA 701 & California Fire Marshal (CFM)
- Brass grommets & nylon ties secure welding curtain to frame
- Sizes: 6'x6', 6'x8', 6'x10'; call for custom sizes & configurations



Snap-fit design for easy, tool-free assembly

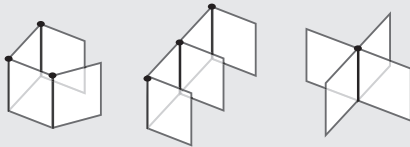


Brass grommets & nylon ties secure welding curtain to frame



Sturdy square base offers enhanced stability

### Multi-Panel Welding Screens Available



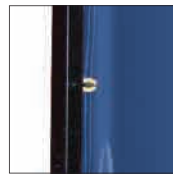
Brass Grommets	Curtain Hooks	Nylon Ties	QuickFrame™ Heavy-Duty Action Hinge	QuickFrame™ Standard Action Hinge	Casters
GR	HK	TIE	SF-AH	RF-HC	CS

	FR TRANSLUCENT VINYL						FR CANVAS	ROUND TUBE
Standard Sizes	Orange	Yellow	Blue	Shade 8	Green	Orange	Olive Drab	
	14 mil.	14 mil.	14 mil.	14 mil.	14 mil.	40 mil.	12 oz.	Frame Only
6' x 6'	6X6VF1-ORA	6X6VF1-YEL	6X6VF1-BLU	6X6VF1-SH8	6X6VF1-GRN	6X6V40F1	6X6CF1	6X6F1
6' x 8'	6X8VF1-ORA	6X8VF1-YEL	6X8VF1-BLU	6X8VF1-SH8	6X8VF1-GRN	6X8V40F1	6X8CF1	6X8F1
6' x 10'	6X10VF1-ORA	6X10VF1-YEL	6X10VF1-BLU	6X10VF1-SH8	6X10VF1-GRN	-	6X10CF1	6X10F1

1" Square Tube Frame  
**QuickFrame™**  
**HEAVY DUTY**

QuickFrame™ Heavy-Duty Screens provide a durable and stable solution for mobile and semi-permanent protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding those in the immediate vicinity from the dangerous UV light and radiation produced by a welding torch.

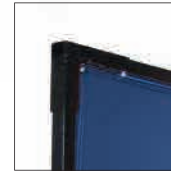
- Durable black powder-coated galvanized steel **1" square tube** framing
- Saf-Vu™ 14 mil translucent vinyl screen provides protection from sparks, UV rays, & radiation
- Snap-fit design for quick & easy assembly without tools
- Sturdy platform legs provide enhanced stability
- Meets requirements of NFPA 701 & California Fire Marshal (CFM)
- Brass grommets & nylon ties secure welding curtain to frame
- Sizes: 6'x6', 6'x8', 6'x10'; call for custom sizes & configurations



Brass grommets & nylon ties secure welding curtain to frame



Sturdy square base offers enhanced stability



Snap-fit design for easy, tool-free assembly

**SAVE MONEY TODAY!**


Our smaller packaging saves you money on shipping costs



Our Packaging

Competitor's Packaging

Translucent vinyl curtains are not intended for long term or direct viewing of the welding arc. Proper eye protection is recommended. Vinyl curtain material performance varies by color; see blackstallion.com for light transmission graphs for all colors.

	FR TRANSLUCENT VINYL					FR CANVAS	SQUARE TUBE
Standard Sizes	Orange	Yellow	Blue	Shade 8	Green	Olive Drab	
	14 mil.	14 mil.	14 mil.	14 mil.	14 mil.	12 oz.	Frame Only
6' x 6'	6X6VSQF1-ORA	6X6VSQF1-YEL	6X6VSQF1-BLU	6X6VSQF1-SH8	6X6VSQF1-GRN	6X6CSQF1	6X6SQF1
6' x 8'	6X8VSQF1-ORA	6X8VSQF1-YEL	6X8VSQF1-BLU	6X8VSQF1-SH8	6X8VSQF1-GRN	6X8CSQF1	6X8SQF1
6' x 10'	6X10VSQF1-ORA	6X10VSQF1-YEL	6X10VSQF1-BLU	6X10VSQF1-SH8	6X10VSQF1-GRN	6X10CSQF1	6X10SQF1

## Choosing the Right Welding Blanket

When selecting the right blanket for the job, it is important to consider Material, Material Weight, Coating, and Intended Use.

### MATERIAL WEIGHT

As a general rule, thicker materials will provide longer protection and are recommended for flat surfaces; thinner materials are better for vertical planes.

### STRESS RELIEF

Select an uncoated material such as Silica for stress relief applications.

### COATED/ UNCOATED

Coated materials resist abrasion better, while uncoated blankets are more flexible and can be easily draped around equipment.

## What is the Intended Use?

### CURTAIN

Intended for use in **VERTICAL** applications with light to moderate exposures.

### BLANKET

Intended for use in **HORIZONTAL** applications with light to moderate exposures.

### PAD

Designed to be placed directly **UNDER** a hot work operation or **HORIZONTAL** with severe to moderate exposures. The Carbon Fiber Felt shown on page 85 can be used as a pad.

### Blanket Grommets

6' SIDE	8' SIDE	10' SIDE
5/EA	6/EA	7/EA
EVERY 17"	EVERY 18.5"	EVERY 19.4"



## FM Approved Materials

Our welding blankets have been tested and approved to FM Standards (ANSI/FM 4950).

### HEAT CLEANED Fiberglass

Fiberglass offers excellent heat resistance and resists melting up to 1,000°F.

### SILICONE Coated Fiberglass

Silicone rubber compound provides greater abrasion and tear resistance.

### ACRYLIC Coated Fiberglass

Acrylic coating provides improved tear resistance.

### VERMICULITE Coated Fiberglass

Vermiculite coating offers improved resistance to direct flame; heat travels across the fabric, not through it.

### SILICA

Silica cloth has excellent thermal insulation characteristics over a wide temperature range and resists melting up to 3,000°F; it also has excellent chemical resistance and electrical insulation properties.

## Other Materials (not FM Approved)










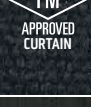

### SPLIT LEATHER

Cowhide offers excellent heat resistance and resists melting up to 1,000°F.

### CARBON Fiber Felt

In addition to excellent high heat resistance, felt is easy to cut and can be conformed to complex curves.

# WELDING BLANKETS

								BLANKETS		ROLL GOODS	
	MATERIAL	MATERIAL#	WEIGHT	COLOR	MELT TEMP.	THICKNESS	USAGE GUIDELINES	BLANKET SIZES	ITEM#	ROLL WIDTH	ITEM#
<b>LIGHT DUTY //</b> Welding applications with light sparks and spatter											
	Heat Cleaned Fiberglass	B-WFG18	18 oz.	Tan	1,000°F	.033"	Light Sparks, Vertical Plane Protection Only	6' x 6'	B-WFG18-6x6	40" x 50 yd	WFG18-40
								6' x 8'	B-WFG18-6x8	60" x 50 yd	WFG18-60
								10' x 10'	B-WFG18-10x10		
	Acrylic Coated Fiberglass	B-SNF16	16 oz.	Salmon	1,000°F	.016"	Sparks, Vertical Plane Protection Only	Custom Sizes Only		40" x 50 yd	SNF16-40
										60" x 50 yd	SNF16-60
<b>MEDIUM DUTY //</b> Heavier welding applications with sparks, spatter, and light slag											
	Heat Cleaned Fiberglass	B-WFG24	24 oz.	Tan	1,000°F	.050"	Sparks, Spatter	6' x 6'	B-WFG24-6x6	60" x 50 yd	WFG24-60
								6' x 8'	B-WFG24-6x8		
								10' x 10'	B-WFG24-10x10		
	Heat Cleaned Fiberglass	B-WFG35	35 oz.	Tan	1,000°F	.065"	Sparks, Spatter	6' x 6'	B-WFG35-6x6	60" x 50 yd	WFG35-60
								6' x 8'	B-WFG35-6x8		
	Acrylic Coated Fiberglass	B-NFG24	24 oz.	Gold	1,000°F	.033"	Sparks, Spatter	6' x 6'	B-NFG24-6x6	40" x 50 yd	NFG24-40
								6' x 8'	B-NFG24-6x8		
								8' x 8'	B-NFG24-8x8	60" x 50 yd	NFG24-60
								8' x 10'	B-NFG24-8x10		
								10' x 10'	B-NFG24-10x10		
	Acrylic Coated Fiberglass	B-NFG30	30 oz.	Gold	1,000°F	.065"	Sparks, Spatter	3' x 3'	B-NFG30-3x3	40" x 50 yd	NFG30-40
								4' x 6'	B-NFG30-4x6		
								6' x 6'	B-NFG30-6x6	60" x 50 yd	NFG30-60
								6' x 8'	B-NFG30-6x8		
								8' x 10'	B-NFG30-8x10		
10' x 10'	B-NFG30-10x10										
	Silicone Coated Fiberglass	B-RFG32	32 oz.	Rust	1,000°F	.035"	Sparks, Spatter	Custom Sizes Only		60" x 50 yd	RFG32-60
	Split Leather	B-HCL40	3-3.5 oz.	Pearl	N/A	N/A	Sparks, Spatter	6' x 6'	B-HCL40-6x6		N/A
<b>HEAVY DUTY //</b> Applications with heavy sparks, spatter, and slag											
	Vermiculite Coated Fiberglass	B-SVA18	18 oz.	Tan	3,000°F	.0236"	Sparks, Spatter, Molten Metal	6' x 6'	B-SVA18-6x6	36" x 50 yd	SVA18-36
								6' x 8'	B-SVA18-6x8		
	Silica	B-SCP18	18 oz.	Tan	3,000°F	.030"	Sparks, Spatter, Molten Metal	Custom Sizes Only		36" x 50 yd	SCP18-36
	Vermiculite Coated Fiberglass	B-VCF25	25 oz.	Black	1,200°F	.054"	Heavy Sparks, Spatter, Slag	6' x 6'	B-VCF25-6x6	60" x 50 yd	VCF25-60
								6' x 8'	B-VCF25-6x8		
								8' x 10'	B-VCF25-8x10		
								10' x 10'	B-VCF25-10x10		
	Carbon Fiber Felt	B-CBN16	16 oz.	Black	1,800°F	.170"	Heavy Sparks, Spatter, Slag	6' x 6'	B-CBN16-6x6	72" x 25 yd	CBN16-72
								6' x 8'	B-CBN16-6x8		
<b>EXTRA HEAVY DUTY //</b> Applications with heavy sparks, slag, and molten metal											
	Vermiculite Coated Fiberglass	B-SVA36	36 oz.	Tan	3,000°F	.0433"	Sparks, Heavy Spatter, Molten Metal	6' x 6'	B-SVA36-6x6	36" x 50 yd	SVA36-36
								6' x 8'	B-SVA36-6x8		

All Welding Blankets listed above are available in custom sizes. Contact a customer service representative for details. CAUTION: Temperature and other information for blankets are provided as guidelines only. Applications and conditions vary widely and will impact overall blanket performance. See page 98 for complete disclaimer.

Rivet-reinforced top handle with rubberized grip for sturdy & comfortable transporting

**BSX® Extreme Welder's Gearpack**

Designed inside and out specifically for welders, the BSX® Gearpack includes lots of storage room and accessory/tool pockets. Our exclusive quick-release HelmetCatch™ provides padded helmet protection, with quick and easy access.

**GB100** 12" W x 15" L x 19" H



Padded ergonomic straps allow bag to be worn as backpack

Exterior mesh pocket with top cord lock



Compact packaging saves distributors money on shipping costs

Welding helmet & gloves not included



Quick-release padded HelmetCatch™ makes protecting and transporting a helmet a snap



FREE utility carabiner and lunch cooler included (inside Gearpack)



**Welder's Toolbag**

- Large interior fits welding helmet, jacket, gloves, grinder, tools, & more
- Top-opening zippered flap
- Tool pockets
- Zippered end pocket

**GB150** 22" L x 12" W x 16" H



**BSX® Helmet Utility Bag**

- Cool mesh construction
- Zippered inside pocket
- Light padding protects a welding helmet & expensive lens
- Can be worn as a backpack
- Holds most welding helmets

**GB200** 16.25" W x 21.25" H



**PVA Cooling Towel**

- Super-absorbent PVA cooling technology
- Relieves effects of heat stress
- Provides cooling feeling as it evaporates
- Soak 3-5 minutes in cool water for up to 4 hours of cooling
- Reactivate several times, simply rewet
- Embossed honeycomb overlay helps towel absorb & retain water
- Included container can be used to store & transport to job site
- 29" x 12"
- Sold in quantities of 6 (6-unit inner box; 24-unit carton)

**AH7055-BL** Blue



**Sherpa Pile Twill Winter Liner**

- Cotton twill outer shell
- Warm Sherpa pile lining
- Added neck protection
- Includes pockets to hold heat packs

**WL300** One Size



**Performance Fleece Lined FR Twill Liner**

- FR cotton twill outer shell offers enhanced FR protection
- Thick fleece lining for extra warmth
- Extended neck coverage
- Includes pocket to hold heat packs

**WL350** One Size

# CUT-RESISTANT SLEEVES

Cut Level A4 Para-Aramid & HPPE Knit Sleeves



KS-18-YL



KS-23-YL



## A4 Cut-Resistant Para-Aramid Knit Sleeves with Thumb Slot, Yellow

- Double-layer para-aramid knit
- Superior flame & heat resistance
- Cut Level A4
- Thumb hole keeps sleeve from sliding up
- Machine washable (no bleach)
- 18" wrist to elbow protection or 23" wrist to bicep protection
- Sold by the pair

KS-18T-YL 18" Length

KS-23T-YL 23" Length



## A4 Cut-Resistant Para-Aramid Knit Sleeves with Thumb Slot, Black

- Double-layer para-aramid knit
- Superior flame & heat resistance
- Cut Level A4
- Thumb hole keeps sleeve from sliding up
- Machine washable (no bleach)
- 18" wrist to elbow protection or 23" wrist to bicep protection
- Sold by the pair

KS-18T-BK 18" Length

KS-23T-BK 23" Length



## A4 Cut-Resistant Para-Aramid Knit Sleeves

Durable double-layer para-aramid knit sleeves offer both Cut Level A4 protection and flame resistance. Available in wrist-to-elbow (18") and wrist-to-bicep (23") sizes. Sold by the pair.

KS-18-YL 18" Length

KS-23-YL 23" Length



**PARA-ARAMID CUT & FLAME RESISTANCE**

Para-aramid engineered yarns are extremely strong and abrasion resistant. They are lighter than steel, but are 5X stronger on an equal weight basis. In addition to being extremely cut-resistant, para aramid yarns are inherently flame resistant. They will not ignite, melt, or degrade in heat.



## A4 Cut-Resistant 18" HPPE Knit Sleeves with Thumb Slot

- 13-gauge HPPE knit blend with fiberglass
- Cut Level A4
- 1" elastic bicep band with silicone grip dots
- 18" wrist to elbow protection
- Sold by the pair

HS-18T-HY 18" Length





## Hi-Vis Class 3 Poly Fleece Full-Zip Hooded Sweatshirt

Our NEW JS3050-LB Hi-Vis Full-Zip Hooded Sweatshirt offers the warmth and comfort of poly fleece, while keeping you visible on the job site. Color blocking at the bottom conceals dirt. Reflective tape and hi-vis fabric meet ANSI 107-2020 Type R, Class 3 requirements. **Note: this jacket is not flame resistant.**

**JS3050-LB** M-5XL



- Hood with adjustable pull cords
- 2" reflective tape across torso, sleeves, & over shoulders
- Meets ANSI 107-2020 Type R, Class 3 requirements
- 8 oz. low-pilling polyester fleece
- 2 pouch pockets
- Black color-blocking conceals dirt
- Black elastic knit waistband & cuffs



### Hi-Vis Class 2 7-Pocket Hi-Vis Safety Vest

- Surveyor-style safety vest
- Breathable polyester mesh
- ANSI/ISEA 107-2015 Type R, Class 2 high-visibility protection
- 2" reflective tape with contrast poly border
- 5 outside pockets, 3 with flaps, hold tools & other small items
- 2 inside pockets hold small items & documents
- Dual mic tabs allow hand microphone to be secured to either shoulder
- Durable zipper closure provides a secure fit

**VS2035-OR** S-5XL Orange

**VS2035-LM** S-5XL Lime



### Hi-Vis Class 2 Standard Hi-Vis Safety Vest

- Basic multi-purpose safety vest
- Breathable polyester mesh
- ANSI/ISEA 107-2015 Type R, Class 2 high-visibility protection
- 2" reflective tape across torso and over shoulders
- Exterior chest pocket for radio/phone or other small items
- Inside pocket holds small items & documents
- Mic tab on left shoulder for hand microphone attachment
- Durable zipper closure provides a secure fit

**VS2020-OR** S-5XL Orange

**VS2020-LM** S-5XL Lime





**UB100**

**FR Industrial Umbrella**

Provides needed shade in and around work sites where FR is required or recommended, including construction, pipe welding, and other industrial applications. UV tested to UPF 50+. NFPA 701 and California Fire Marshal (CFM) compliant. 7' 6" high x 6' 8" wide.

**UB100** FR Umbrella Only

**UB150** FR Umbrella/ Tripod Stand Combo



*FR Umbrella & Tripod Stand Combo (UB150)*



**Umbrella Tripod Stand**

- Heavy-duty steel construction
- Stand is 31" high when opened
- Legs are approximately 49.5" apart when extended
- Holes on feet for anchors
- Nylon carrying case included

**UB50** Umbrella Tripod Stand



**Umbrella Ground Spike**

- 25" length with 11" below-ground spike for a more secure hold
- Easy-insert foot-step provides extra leverage to drive spike into ground
- Universal bracket with thumb screw tightening

**UB25** Umbrella Ground Spike

**Core FR Industrial Umbrella**

The Core FR Industrial Umbrella provides the protection and portability needed for employee health and wellness. Shade is provided by the flame-resistant 300D polyester top that blocks out 98% of harmful UV rays. UV tested to UPF 50+. 7' 3" max height x 7' 6" wide.

<b>UB200-CAM</b>	Core FR Umbrella Only	Camo
<b>UB200-YEL</b>	Core FR Umbrella Only	Yellow/Lime
<b>UB200-BLU</b>	Core FR Umbrella Only	Blue



UV tested to UPF 50+



Camo Pattern



UB200-CAM



UB200-BLU



Tilt mechanism provides directional shading as needed



Durable end caps on ribs help prevent rips & tears

Heavy-duty powder coated steel poles

UB200-YEL



Convenient carry bag with pocket

**All Core FR Industrial Umbrellas Available in Combo with Tripod Stand**



**UB250-YEL** FR Umbrella/Tripod Stand Combo, Yellow



**UB250-BLU** FR Umbrella/Tripod Stand Combo, Blue



**UB250-CAM** FR Umbrella/Tripod Stand Combo, Camo



# HIGH TEMPERATURE PROTECTION

## ARC-Rated Flame-Resistant Cotton Balaclava

With both NFPA 2112 & NFPA 70E certification, the AH1520-NV offers both flash fire and arc flash incident protection. One size.

**AH1520-NV** FR Cotton



### Knit Balaclava

- Single layer knit sock hood
- One size

**NH100** Nomex® Knit

**PRH100** PBI® Knit



### Double Layer Knit Balaclava with Neck Drape

- Double layer head protection
- Single layer circular neck drape
- One size
- NH200: NFPA 70E; ATPV 8.9 cal/cm²

**NH200** Kevlar® Knit

**PRH200** PBI® Knit



(NH200 only)



### Knit Balaclava with Front and Back Drapes

- Single layer knit sock hood
- Front & back drapes
- One size

**NH300** Nomex® Knit

**PRH300** PBI® Knit



### Heavy-Duty Nomex® Knit Balaclava

- Double layer Nomex® knit
- Front & back drapes
- NFPA 70E; ATPV ATPV 8.9 cal/cm²
- One size

**NH400** Nomex Knit





### Para-Aramid Terry Cloth Hi-Temp Glove with Wool Lining

- Para-aramid terry cloth
- Fully lined with wool
- 14" length
- One size

**TK114** 14" Length



### Aluminized Carbon & Para-Aramid Hi-Temp Glove

- Aluminized carbon & para-aramid back
- Para-aramid palm
- Fully lined with wool
- One size

**AHS714DK** 14" Length

**AHS718DK** 18" Length



DK114

### Para-Aramid Hi-Temp Glove

- 22 oz. heat-resistant & strong para-aramid synthetic blend
- Ideal for aluminum extrusion, steel fabrication, & glass manufacturing applications
- One size

**DK114** 14" Length

**DK118** 18" Length

**DK123** 23" Length



AHS714P

### Aluminized Carbon/Para-Aramid Back Hi-Temp Gloves

- Fully lined with wool
- 14" length
- One size

**AHS714L** Split Cowhide Palm

**AHS714P** PBI® Palm



AHS714L



### PBI® Hi-Temp Glove

- 22 oz. high performance polybenzimidazole (PBI®)
- Fully lined with wool
- 14" length
- One size

**P114**



### Aluminized Leather Hi-Temp Glove

- Aluminized leather back
- Split cowhide palm
- Fully lined with wool
- 18" length
- One size

**AL718L**



### Vertex™ Hi-Temp Mitt

- 36 oz. Vertex™ vermiculite-coated fiberglass
- Fully lined with wool & Nomex® felt
- One size

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**V214** 14" Length

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**V214V** 14" Length, Double Palm

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### Vertex™ Hi-Temp Jumbo Cover Mitt

- 36 oz. Vertex™ vermiculite-coated fiberglass
- Wire mesh shell
- Unlined
- One size

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**WVC1R**

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### Vertex™ Hi-Temp Glove

- 36 oz. Vertex™ fiberglass
- Fully lined with wool
- 14" length
- One size

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**V114**

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### Para-Aramid Hi-Temp Mitt

- Fully lined with wool & Nomex® felt
- Double palm
- 14" length
- One size

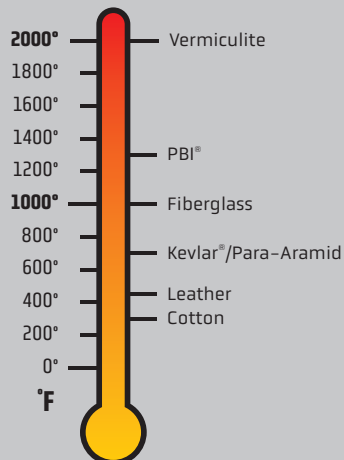
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**DK214DK**

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## GLOVE & MITT MATERIAL DEGRADATION TEMPERATURES

Hi-temp gloves can be made of a variety of materials. The thermometer is a rough guideline of the relative degradation/melting temperature of various heat-resistant material. These temps should not be construed as a guide for working temperatures, but should be used for comparison only.



## CHOOSE THE RIGHT LEATHER

All welding and work glove leather is not the same, and neither are all welding glove suppliers. We strive to use only the best leathers and the most appropriate hides for each application. Because of its natural insulation properties, durability, and comfort, animal leather is the popular choice for welding gloves, drivers gloves, and other work gloves. Here is a summary of the animal hides used for these gloves and the unique characteristics of each.



### COWHIDE

Cowhide is the most common and abundant leather source. Because it offers the right balance of performance and value, cowhide is excellent leather for welding, driving, and work gloves, welding jackets, and other protective apparel. Cowhide is very durable and performs very well against sparks and spatter, while offering sufficient suppleness for comfort.



### PIGSKIN

Pigskin is a dense leather; however, small pores in the skin allow the wearer's hand to breathe. Pigskin is very durable. Slightly thinner than cowhide, pigskin has a supple feel, and it stays soft, even after getting wet. Pigskin is a popular choice for stick and MIG welding gloves.



### GOATSKIN

Goatskin is an economical, strong, and durable leather, with a smooth fine grain. The high lanolin content of goatskin makes it a very supple leather. Goatskin is slightly softer and tougher than cowhide and is lightweight, comfortable, and flexible. Goatskin is reserved for TIG welding, drivers, and other gloves where dexterity is important.



### KIDSKIN

Kidskin is very soft leather from a young goat. It is one of the thinnest leathers used for work gloves, allowing a high level of finger and hand control, while providing reasonable durability and abrasion resistance. With its well-rounded features, including its adaptability, durability, suppleness, and light weight, kidskin is ideal for TIG gloves.



### DEERSKIN

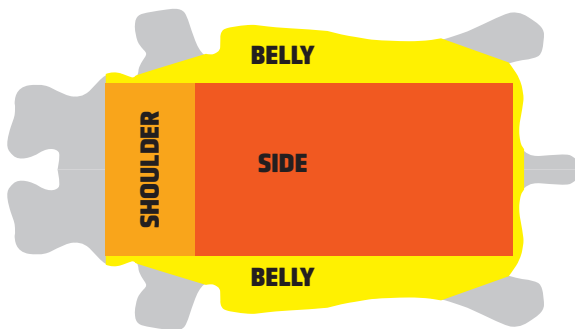
Deerskin is one of the toughest leathers available. The physical structure of deerskin is different than other types of hides. Its elongated interwoven fibers give it an extremely high shear strength and abrasion resistance. Deerskin is also ultra-soft, supple, and comfortable with a spongy feel. It is lightweight, yet highly durable. Deerskin is used for MIG and TIG welding gloves, as well as drivers gloves.



### ELKSKIN

Elkskin is the premium choice for work gloves, representing the top of the line in comfort, feel, and performance. Elkskin stays soft and supple, even when hot and wet, allowing excellent hand movement. It is thicker and more durable than deerskin. One of the heaviest leathers available, it is the most heat, flame, and abrasion resistant, while also providing superior comfort. Elkskin is the "top-shelf" choice for stick welding and drivers gloves.

## Types of Split Leather



### SIDE SPLIT

Side splits come from the back and side portions of the animal. Since hides are densest in these areas, side split offers the greatest durability and consistency.

### SHOULDER SPLIT

The hide around the shoulder area is less uniform in density and appearance. Shoulder split is less durable, but more affordable leather.

### BELLY SPLIT

The belly area yields the thinnest and least consistent leather. Belly split is less durable and is often used for "economy grade" gloves.

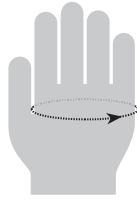
Thicker hides, such as cowhide, can be split into two or more layers. Once the top GRAIN layer has been removed, the remaining layer is split into one or more split leather layers. SPLIT leather is generally not as strong as the grain layer; however, the denser fibers are more abrasion resistant. When selecting a leather glove or garment, you should consider the part of the animal's body the hide comes from.

For more about leathers, grains, & splits, see the Resource Hub on our website.



## Glove Sizing

To determine a glove size, measure (in inches) around the hand with a tape measure across the palm. For best results, measure the dominant hand, the right for a right-handed person, and the left if the person is left-handed. Compare the measurement to the table on the right to find the corresponding glove size.



Gloves							
SIZE	XS	S	M	L	XL	2XL	3XL
<b>Men's</b>	6" - 7"	7" - 8"	8" - 9"	9" - 10"	10" - 11"	11" - 12"	12" - 13"
<b>Women's</b>	6" - 7¼"	7¼" - 7½"	7½" - 7¾"	7¾" - 8"	8" - 8¼"	-	-

To accommodate extra-long fingers and/or fingernails, please consider choosing one size up.

## Jacket & Shirt Sizing

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your jacket/work shirt size in the table below.

Men's Jackets & Shirts								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
<b>Chest</b>	33"-37"	37"-41"	41"-45"	45"-49"	49"-53"	53"-57"	57"-61"	61"-65"
<b>Sleeve</b>	33"	34"	34"	36"	36"	37"	37"	38"

Women's Jackets					
SIZE	XS	S	M	L	XL
<b>Chest</b>	31"-33"	33"-36"	36"-39"	39"-42"	42"-45"
<b>Sleeve</b>	27"	28"	29"	30"	31"

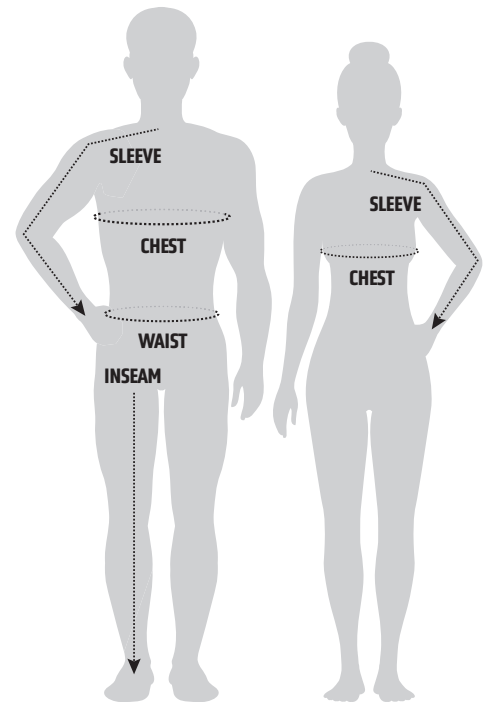
## Pants & Coveralls Sizing

Take the waist measurement where the belt is normally worn. Measure loosely with one finger between the body and measuring tape. Find your pants size in the table below. For custom orders, please also provide the inseam measurement.

Men's Pants									
SIZE	32	34	36	38	40	42	44	46	48
<b>Waist</b>	34"-36"	36"-38"	38"-40"	40"-42"	42"-44"	44"-46"	46"-48"	48"-50"	50"-52"

9 oz. Coveralls (CF2215, CF2216, F9-32CA/PT, FN9-32CA/PT, F09-32CA/PT)									
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
<b>Chest Size (suit coat size)</b>	36/38	40/42	44/46	48/50	52/54	56/58	60/62	64/66	
<b>Chest Measurement</b>	44	48	52	56	60	64	68	72	
<b>Waist</b>	42	45	48	51	54	57	60	63	
<b>Inseam</b>	30	30	32	32	34	34	34	35	
<b>Torso</b>	38	38	40	40	42	42	42	44	
<b>Sleeve Length</b>	34.5	34.5	35.5	35.5	37.5	38.5	40.5	42.5	

7 oz. Coveralls (CF2117, CF2118, CF4017)									
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
<b>Chest Size (suit coat size)</b>	34/36	38/40	42/44	46/48	50/52	54/56	58/60	62/64	
<b>Chest Measurement</b>	44.5	48.5	52.5	56.5	60.5	64.5	68.5	72.5	
<b>Waist</b>	39	42	45	49	54	58	62	66	
<b>Inseam</b>	30.5	30.5	30.5	30.5	30.5	30.5	30.5	30.5	
<b>Torso</b>	38	38	40	40	42	42	44	44	
<b>Sleeve Length</b>	32	33	34	35	36	36.5	37	37	



## Welding Cap Sizing

Hat Sizing (AH1630, AH1730, AH1631)		
SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
<b>Small</b>	21" - 21.5"	6 ¾ - 6 ⅝
<b>Medium</b>	21.5" - 23"	6 ⅝ - 7 ⅝
<b>Large</b>	23" - 25.5"	7 ⅝ - 8

<b>1.</b>		36WC	P. 32	97K	P. 58	BX9-19S-BK	P. 13
104	P. 39	39	P. 43	97KCR	P. 58	BX9-19S-RB	P. 13
110	P. 42	39CHMP	P. 45	97SW	P. 58	BX9C	P. 06
110 LH	P. 42	<b>4.</b>		99ACE-G	P. 53	BXR9C	P. 06
111P	P. 41	40WS	P. 34	99ACE-P	P. 52	BXR9C/PS	P. 28
111R-18	P. 41	42A	P. 34	99ACE-PW	P. 71	BXTN9C	P. 06
111S	P. 42	42SL	P. 34	99DEER	P. 53	<b>C.</b>	
112	P. 42	48A	P. 34	99G-BLUE	P. 53	C114V	P. 79
113	P. 42	48SL	P. 34	99HV	P. 52	C134V	P. 79
114	P. 79	<b>5.</b>		99PLUS-BLK	P. 52	CF2117-GY	P. 24
115	P. 42	5A	P. 68	99PLUS-BLUE	P. 52	CF2117-NV	P. 24
134	P. 79	5B	P. 68	<b>A.</b>		CF2117-OR	P. 24
14WB	P. 33	5BE	P. 68	A61	P. 57	CF2117-ST	P. 24
15FH-BLK	P. 71	5F	P. 68	A62	P. 57	CF2118-GY	P. 24
15FH-GRAY	P. 71	5FB	P. 68	AH1520-NV	P. 93	CF2118-NV	P. 24
15FH-MAX2	P. 71	5LP	P. 73	AH1630-GS	P. 76	CF2118-OR	P. 24
15HV	P. 70	5LWP	P. 73	AH1630-NG	P. 76	CF2118-ST	P. 24
17	P. 56	5Y	P. 68	AH1631-NB	P. 76	CF2215-NV	P. 25
17T	P. 72	5YW	P. 73	AH1730-BL	P. 76	CF2215-ST	P. 25
18SLV	P. 33	550	P. 41	AH2140-NS	P. 75	CF2216-NV	P. 25
19C	P. 55	580	P. 39	AH5040-BK	P. 75	CF2216-ST	P. 25
19FX-BLK	P. 54	580AN	P. 39	AH7055-BL	P. 20, 87	CF4017-GY	P. 24
<b>2.</b>		580LH	P. 39	AHS714DK	P. 94	CF4017-NV	P. 24
200	P. 40	<b>6.</b>		AHS714L	P. 94	CF4017-ST	P. 24
20WB	P. 33	6B	P. 68	AHS714P	P. 94	<b>D.</b>	
21CS	P. 33	6DP	P. 68	AHS718DK	P. 94	DK114	P. 94
2121	P. 73	6LPK	P. 73	AL1020-BL	P. 35	DK118	P. 94
2121-BLU	P. 73	<b>7.</b>		AL1520-TN	P. 36	DK123	P. 94
214CS	P. 33	730	P. 38	AL718L	P. 94	DK214DK	P. 95
220CS	P. 33	75CL	P. 34	AP1010-0D-0608	P. 79	<b>F.</b>	
2300	P. 66	750	P. 38	AP1010-0D-1012	P. 79	F2-18S	P. 13
23SLV	P. 33	<b>8.</b>		AP1010-0D-1420	P. 79	F2-21CS	P. 12
24D-BLK	P. 47	8FB	P. 68	AP1010-0D-2228	P. 79	F2-23S	P. 13
24K	P. 47	850	P. 38	AP1010-0D-3036	P. 79	F2-30C	P. 08
24WA	P. 34	87	P. 62	AP1010-0D-4048	P. 79	F2-36C	P. 08
24WB	P. 33	87K	P. 62	AP3015-RG	P. 78	F9-118S	P. 13
25	P. 45	<b>9.</b>		AT2010-WG	P. 78	F9-18S	P. 13
25D-BLK	P. 47	9G	P. 61	<b>B.</b>		F9-20B	P. 12
25E	P. 45	9GB	P. 62	B9C	P. 06	F9-21CS	P. 12
25G	P. 48	9GCR	P. 61	BC5B-BK	P. 77	F9-223S	P. 13
25K	P. 47	9GCRI	P. 61	BC5B-SC	P. 77	F9-23S	P. 13
25SLV	P. 33	9GE	P. 62	BC5D-BK	P. 77	F9-24B	P. 12
26	P. 45	9P	P. 60	BC5SB-BK	P. 75	F9-30C	P. 08
26WJ	P. 32	9PB	P. 63	BC5W-BK	P. 77	F9-30C/BS	P. 29
280	P. 41	9PW	P. 72	BC5W-SC	P. 77	F9-32CA/PT	P. 12
<b>3.</b>		91	P. 59	BM88	P. 43	F9-32P	P. 12
30PWC	P. 31	91CR	P. 59	BM88CR	P. 43	F9-34P	P. 12
30WC	P. 32	91CRI	P. 59	BP	P. 74	F9-36A	P. 13
320	P. 40	91DP	P. 60	BP-CB	P. 74	F9-36C	P. 08
320LH	P. 40	92	P. 60	BP-CX	P. 74	F9-42A	P. 13
34KE	P. 48	92CL	P. 34	BP-DX	P. 74	F9-42C	P. 08
35K	P. 48	93	P. 60	BP-VC	P. 74	F9-50C	P. 08
35KCR	P. 48	93W	P. 72	BT88	P. 46	F9-HOOD	P. 12
35KE	P. 48	94	P. 63	BX-19P	P. 28	FB2-30C	P. 08
35KF	P. 48	95	P. 60	BX21B	P. 13	FBK9-30C	P. 08
36A	P. 34	96	P. 63	BX21CS	P. 13	FD10-30P	P. 22
36SL	P. 34	97	P. 58	BX-22C	P. 27	FD10-32P	P. 22

FD10-34P	P. 22	GW101	P. 70	KS-18T-BK	P. 88	<b>V.</b>	
FD14-30P	P. 22	GW2226-OB	P. 70	KS-18T-YL	P. 88	V114	P. 95
FD14-32P	P. 22	GW4040-BY	P. 71	KS-23-YL	P. 88	V214	P. 95
FD14-34P	P. 22	GW4540-BK	P. 70	KS-23T-BK	P. 88	V214V	P. 95
FD14-36P	P. 22	GW4640-MB	P. 70	KS-23T-YL	P. 88	VF1110-HY	P. 11
FL9-30C	P. 08	GX100	P. 51	<b>L.</b>		VS2020-LM	P. 89
FN9-30C	P. 08	GX2025-YB	P. 50	LS50	P. 39	VS2020-OR	P. 89
FN9-32CA/PT	P. 12	GX2126-OB	P. 50	LT50	P. 46	VS2035-LM	P. 89
FN9-32CA/PT/RTT	P. 12	GX2327-OB	P. 50	<b>N.</b>		VS2035-OR	P. 89
FN9-42C	P. 08	GX3020-BW	P. 55	NH100	P. 93	<b>W.</b>	
F09-30C	P. 08	GX4040-BY	P. 55	NH200	P. 93	Welding Blankets	P. 84-85
F09-30C/BS	P. 29	GX4140-BW	P. 55	NH300	P. 93	Welding Curtains	P. 81
F09-32CA/PT	P. 12	GX4240-BW	P. 55	NH400	P. 93	Welding Screens	P. 82-83
F09-32P	P. 12	GX4540-BK	P. 54	<b>P.</b>		WF2110-GY	P. 20
FR9-30C	P. 08	GX4541-BK	P. 54	P114	P. 94	WF2110-NV	P. 20
FRB9-30C/BS	P. 29	GX4640-MB	P. 54	PF5530-CG	P. 23	WF2110-PB	P. 21
FRB9-30C/PS	P. 28	GX5015-NW	P. 51	PF5530-KH	P. 23	WF2110-PK	P. 21
FS7-KHK	P. 14	<b>H.</b>		PF5532-CG	P. 23	WF2110-PR	P. 21
FS8-DNM	P. 14	HS-18T-HY	P. 88	PF5532-KH	P. 23	WF2110-ST	P. 20
FS9-PGY	P. 14	<b>I.</b>		PF5534-CG	P. 23	WF2112-ST	P. 20
<b>G.</b>		i17	P. 56	PF5534-KH	P. 23	WF4010-ST	P. 20
GB100	P. 86	i17T	P. 72	PRH100	P. 93	WL300	P. 87
GB150	P. 86	<b>J.</b>		PRH200	P. 93	WL350	P. 87
GB200	P. 86	JF1010-LM	P. 10	PRH300	P. 93	WVC1R	P. 95
GC1110-BL	P. 67	JF1010-OR	P. 10	<b>R.</b>			
GC1525-GB	P. 66	JF1012-LM	P. 10	RH	P. 79		
GC1526-GB	P. 66	JF1012-OR	P. 10	<b>T.</b>			
GC2030-GY	P. 67	JF1015-NB	P. 07	T50	P. 46		
GC2035-GY	P. 67	JF1117-HY	P. 11	TF2510-GY	P. 18		
GC2038-GY	P. 67	JF1331-BK	P. 15	TF2510-LM	P. 18		
GC2534-BL	P. 66	JF1332-LM	P. 15	TF2510-NV	P. 18		
GC2634-OA	P. 66, 73	JF1332-OR	P. 15	TF2510-OR	P. 18		
GC3135-GY	P. 67	JF1625-NG	P. 09	TF2511-LM	P. 18		
GC4145-HB	P. 67, 73	JF2220-GY	P. 19	TF2511-OR	P. 18		
GM1510-WT	P. 44	JF3530-NV	P. 17	TF2520-NG	P. 18		
GM1550-WT	P. 44	JF5000-NV	P. 17	TF3030-HB	P. 19		
GM1611-WT	P. 43	JH1012-LM	P. 29	TK114	P. 94		
GM1615-WT	P. 44	JH1012-OR	P. 29	<b>U.</b>			
GM1715-TT	P. 44	JH1016-NB	P. 27	UB100	P. 90		
GR3031-GB	P. 65	JH1515-NB	P. 27	UB150	P. 90		
GR3035-GY	P. 65	JL1021-BB	P. 35	UB200-BLU	P. 91		
GR4030-HB	P. 65	JL1030-BB	P. 35	UB200-CAM	P. 91		
GR4545-HB	P. 65, 73	JL1525-TN	P. 36	UB200-YEL	P. 91		
GR5030-HR	P. 64	JL1550-TN	P. 36	UB25	P. 90		
GR5040-HR	P. 64	JL2035-BK	P. 31	UB250-BLU	P. 91		
GR6030-GB	P. 64	JS3050-LB	P. 89	UB250-CAM	P. 91		
GS1321-BG	P. 40	<b>K.</b>		UB250-YEL	P. 91		
GS3030-BK	P. 38	KS-18-YL	P. 88	UB50	P. 90		



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